

Manual (EN)



AV12-2, AV16-2, AV20-2 AV16-2K Yanmar Serial no. 10'000-

AMMANN

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 $\mathbf{C}\mathbf{E}$ **Declaration of Conformity**

This is to certify that the machine/group of machines indicated below conform(s) to the relevant basic safety and health requirements of the relevant EC directives in terms of their conception and design and in the form marketed by us. This declaration shall cease to be valid in the event of any change made to the machine/group of machines after handover to the trader/user if such changes are not agreed with us.

Name of machine or group of machines:	AV12-2, AV16-2, AV20-2, AV16-2K	
Model:	Tandem roller & combined roller	
Relevant EC directives:	 EC - Machinery Directive 98/37/EC with amendment 98/79/EC EC - Electromagnetic Compatibility Directive 89/336/EC with amendments 2004/108/EC EC - Noise Directive 2000/14/EC with amendment 2005/88/EC 	
Applicable harmonized standards, particularly:	EN 500-1, EN 500-4, EN 982, EN1050, ISO 12100-1, ISO 12100-2, EN ISO 13850	
Issuing testing office for noise tests:	TÜV Österreich (Austrian technical inspectorate) Testing body no. 0408 Test report number: 07-UW/WELS-EX-203/7 Date: 27.09.2007 Recorded sound power level: 99 dB(A) Guaranteed sound power level: 103 dB(A)	
Place, Date:	Langenthal, November 2007	
Company:	Ammann Schweiz AG	
Address:	Eisenbahnstrasse 25 CH-4901 Langenthal	
Authorized officer/		

Technical inspector:

R. Riner

nliker

Head of technology

Name of undersigned: **Position of undersigned:**

Machinery Works Manager

AMMANN

Preface

Congratulations on your purchase of an Ammann compaction roller.

This quality of this compaction device is characterized by simple operation and maintenance and is the product of many years of Ammann experience in the field of road roller engineering.

Because the content of the deliverable depends on the order, the features of your roller may differ in some descriptions and pictures.

In order to avoid faults due to improper operation and maintenance we request that you read this operating manual with great care and keep it for future reference.

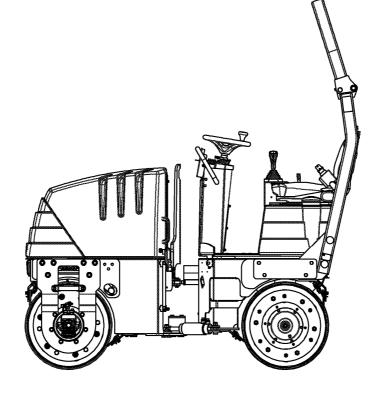
With kind regards,



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1 Structure of the manual

The following explanations are designed to familiarize you with the roller and to provide support for handling and maintenance.

Structure of the manual

These operating instructions contains the following sections:

- Table of contents
- Structure of the manual
- Identification
- Safety
- Transport/commissioning
- Overview
- Operating

- Options
- Maintenance
- Tips
- Storage
- Hydraulic layout
- Wiring diagram
- Specifications

It is essential that you read the Safety section carefully before commissioning and carrying out maintenance work.

Observing the Safety section in particular increases the reliability of the machine in operation and its service life. This reduces repair costs and down time.

Spare parts

Spare parts must meet Ammann technical specifications. These requirement are fulfilled if only original Ammann spare parts are used.

Storage and completeness of the manual

- This manual is an integral part of the roller and must be kept available for the user of the roller to consult.
- Never remove sections from this manual. Missing pages specifically the Safety section must be replaced immediately if lost.
- The manual must be retained for the lifetime of the roller and must be passed on to every subsequent owner or user of the machine.

Revision service

This documentation is not subject to the revision service of Ammann Schweiz AG. Changes may be made to this documentation without notification.

Structure of the manual

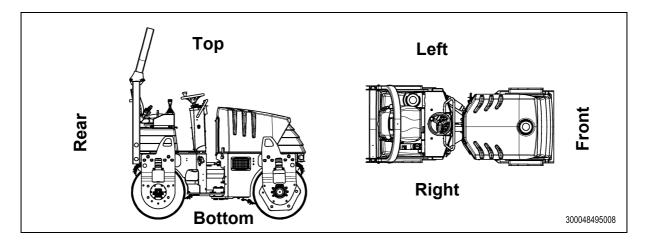
Roller designations in the descriptions

In order to facilitate orientation, we will tell you where to find the appropriate parts in the various sections.

The descriptions are based on the principle: The roller is viewed from the rear looking forward.

Example, unlocking the hood:

The hood lock is located on the left-hand side...



Pictograms

Important points are indicated as follows:



Indicates an immediate impending danger. Failure to avert such dangers will lead to death or extremely serious injuries.



Indicates a potentially harmful situation. Failure to avert this situation may damage the product or objects in its vicinity.



Indicates application tips and other particularly useful information. This is not a sign of a dangerous or harmful situation.

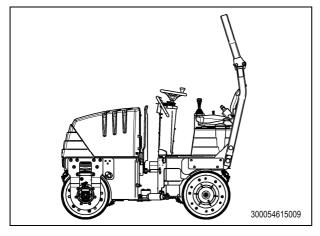
2 Identification

Identification

This manual applies to the following machines.

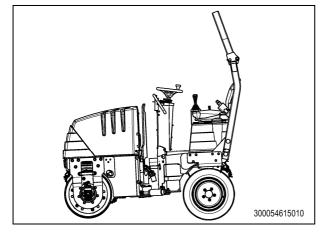
The data given below serve to identify the models. Please refer to the 'Specifications' section for details on the various machines.

Roller with roller drum



Туре	Width	Weight
AV12-2	860 mm	1530 kg
AV16-2	940 mm	1610 kg
AV20-2	1,040 mm	1710 kg

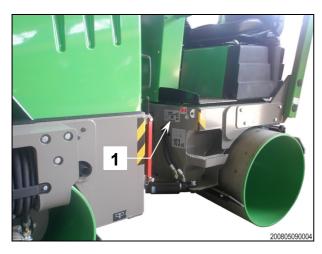
Roller with pneumatic wheel (combined roller)



Туре	Width	Weight
AV16-2K	940 mm	1545 kg

The machine models differ only in terms of weight and the width of the roller drum. The combined roller has a pneumatic wheel axis instead of the smooth back roller drum.

Identification plate



1 2 3 Ammann Schweiz AG CH - 4900 Langenthal AV16-2 s/N 10004 Model Product Identification Number 4 >TFAAV16EY50010004< Total Ma 6 860 5 720 9 Year of Manufacturing 2005 MMANN 7 10 8 383195410010

Identification plate

An identification plate (1) is affixed to the **roller** for identification.

The identification plate is located on the left of the machine on the rear chassis of the roller.

Important data on the identification plate:

- 1 Roller model
- 2 Name and address of the manufacturer
- 3 Serial number
- 4 Vehicle Identification Number (VIN)
- 5 Fuel engine output at
- 6 Number of revolutions per minute
- 7 CECE gross weight (max. weight CH)
- 8 CECE front axle weight (max. axle weight CH)
- 9 CECE rear axle weight (max. axle weight CH)
- 10 Year of manufacture

When ordering spare parts you must indicate the serial number (S/N) of the roller.

Scope of delivery

Scope of delivery

Please check that the delivery is complete and inform us within 14 days after purchase if the delivery is not complete. Please always indicate the serial number.

- Roller
- Roller manual
- Spare parts catalog for roller
- Yanmar engine manual in English
- Yanmar engine manufacturer's declaration

Documents

The following documents are delivered with the machine and may be ordered from Ammann.

	Manual	Spare parts list
Туре	1-521962	1-ET521894
AV12-2	•	•
AV16-2	•	•
AV16-2K	•	•
AV20-2	•	•



3 Safety

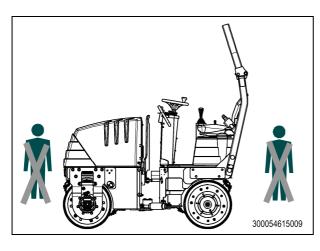
General working safety

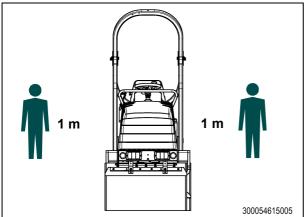
- The roller may only be used for driving and compacting unbound layers (gravel, soil) and blacktops (asphalt). Other uses are prohibited.
- Rollers may only be operated with all safety devices operating. Manipulation or non-observation of safety devices and regulations invalidates the CE conformity.
- Before starting every shift, check the effectiveness of the operation and safety devices and that the protection devices are in place.
- Check the steering and brakes when you start work. If defects are apparent roller operation is not permitted.
- If you identify any defects on the safety system or defects that impair safe operation of the equipment, inform your supervisor immediately. The roller may no longer be operated.
- If you identify any defects which endanger safe operation, cease operation immediately.
- Only perform work on and clean the roller if it is stationary and secured from rolling away.
- Switch off the engine when filling the fuel tank. Do not fill up fuel in closed rooms. No naked flames.
- Do not vibrate on slopes or inclines where there is a hazard of slipping or overturning.
- Do not drive on slopes that are steeper than the maximum climbing capacity of the equipment. Always drive the roller carefully perpendicular to the slope dip.
- Do not vibrate inside buildings and on unstable ground.

General working safety

- Keep the driver's position and steps free of trips, grease, dirt, ice, etc.
- The driving and working field of view must not be obstructed in any way. Adjust all the necessary mirrors correctly and keep them clean.
- Switch off the engine before leaving the roller. Secure the roller from unauthorized start-up and rolling away.
- Take suitable measure to secure parked rollers that pose an obstruction.
- Never work under the influence of drugs, alcohol or medicines that impair consciousness.
- Only operate the roller in good general light conditions and good workspace illumination.
- The operator's workplace is on the seat of the driver's platform. The roller may not be operated from any other position.

Roller operation







Roll-over hazard!

Only start the roller from the driver's position.

No persons may stand in front of or behind the roller while it is in operation.



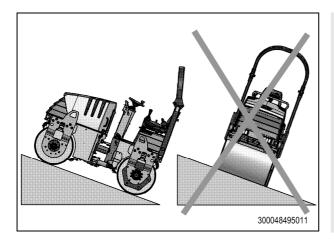
Accident hazard!

Persons necessary for operations at the sides of the equipment must remain at a safe distance of at least 1 m.

Shear points

Keep the following hazards in mind:

- When closing the hood ensure that no objects are situated between the hood and the chassis.
- That nothing is jammed in the joint plates when rotating the roller drums.
- Do not put hands between the roller drum and support during operation.





Tipping hazard!

Only travel directly up or down slopes.

Do not drive across slopes.

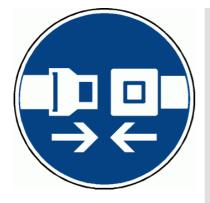
Roller operation



Tipping hazard!

Keep the following hazards in mind:

- The edges of filled areas may give way!
- Keep your distance to embankments and edges! Do not drive over steps on roadways!
- On embankments, only operate or park rollers in such a away that they cannot tip over.
- The roller drums have very poor adhesion on snow and ice. Driving or working on a slope in snow or ice is prohibited.



Wear a safety belt!

Keep the following hazards in mind:

- Plane surfaces are not always uniformly loadbearing.
- Cavities or large stones may be located below the surface.
- Loamy/clayey soils become slippery when wet.
- Vibration can increase the hazard of lateral slipping.
- High steering angles at slope edges increase the hazard of overturning.
- Articulated machines are in particular danger from high steering angles on slopes.

Roller operation



Wear safety shoes!

Wear safety shoes when working with the roller in order to help avoid crushed toes.



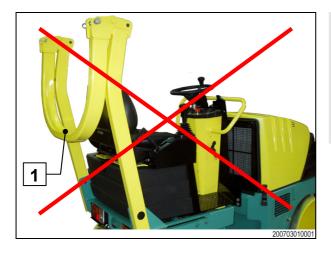
Read the operating instructions!

Read the operating instructions before operating the roller.

Adhere to the safety regulations at all costs.

Contact your Ammann representative if anything is unclear.

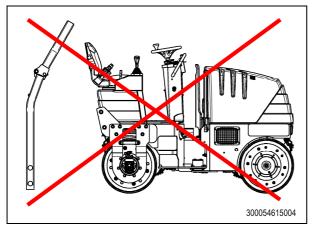
Roll-over bar (ROPS)





Accident hazard

Never operate the machine with the ROPS (1) folded down!



Accident hazard

The ROPS (1) may not be modified in any way without the manufacturer's permission!



Check that:

- The roller chassis is not bent or cracked in the area of the ROPS mounting.
- The ROPS has no cracks or fractures.
- All screw connections are tight (observe tightening torque).

Safety markings on the machine

- Observe and adhere to the rules.
- Keep the safety stickers and signs complete and legible.
- Replace any damaged or illegible stickers and signs immediately.
- You can order new stickers from Ammann Schweiz AG.

From the moment the signs are no longer recognizable and understandable at first glance, the machine must be shut down until new signs are installed.



Accident hazard!

If the roller is equipped with a foldable ROPS, the equipment must never be operated with the ROPS - folded down!



Crushing hazard!

Only stand in this area when necessary and only with extreme caution!

3 Safety

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Safety markings on the machine





Accident hazard! You are in the danger zone



Hand injury!

Do not put hands in the radiator fan when the machine is running.



Brake wear!

Only activate the emergency stop (parking brake) when the machine is at standstill or in an emergency.

The parking brake closes automatically when the engine is switched off.

Parking brake closes automatically when the seat switch is activated.

Only activate when starting or reversing when the brake control lamp extinguishes.

Safety markings on the machine



Damage to electrical controls!

Never spray the water jet into electrical or electronic components.

Never spray into the engine combustion air intake.

Noise levels



Wear ear protectors!

Depending on the use of equipment it is possible that the allowed noise level of 85 dB (A) will be exceeded. Wear ear protectors in accordance with national accident prevention regulations when working at higher noise levels.

Noise levels

The following noise level measurements were carried out by an accredited testing and monitoring body in accordance with machine directive 2000/14/EEC of the European parliament and council.

Inspecting and monitoring organization: TÜV Österreich (Austrian technical inspectorate) Testing body no. 0408

Recorded sound power level: AV1 = 99 dB(A) AV2 = 102 dB(A)

Guaranteed sound power level: AV1 = 103 dB(A) AV2 = 106 dB(A)

Measured sound pressure level at the driver's position: AV1 = 86.6 dB(A) AV2 = 87.7 dB(A)

The obligation to wear ear protection is standardized nationally.

In Switzerland and Germany, this applies from a measured level of. 85 dB (A) (sound pressure).

Maintenance must only be carried out by trained specialized personnel!

- Only perform maintenance and repair work on the roller if it is static and secured from rolling away.
- Secure the machine with the joint protection.
- Relieve pressure before working on the hydraulic pipes.
- Disconnect the battery before commencing work on the machine's electrical systems. Cover it with isolating material or remove it completely. This does not apply to work requiring an electric current. In the event of injuries caused by acid, rinse immediately with clean water and consult a doctor.
- Replace all protection devices properly after performing servicing and repair work.



Gas poisoning!

Do not leave the engine running in enclosed spaces.

If use of the roller in a confined space cannot be avoided, the exhaust fumes must be extracted directly from the exhaust pipe.



Damage to electrical controls!

Never spray the water jet into electrical or electronic components.

Never spray into the engine combustion air intake.



Δ ATTENTION!

Hydraulic control failure!

Hydraulic tubes decompose.

Refitting used machines for use with biodegradable hydraulic oils is prohibited!

If hydraulic hoses on a machine running on synthetic ester HE need replacing, only those declared by the supplier as being compatible with synthetic esters may be used.



Danger to life!

- Always use an accident-proof support when working on a raised machine.
- Never work below a machine supported only by a crane or other electrical/hydraulic lifting device.
- Only stand under a raised machine if it has been mechanically secured.
- Use only stable loading ramps suitable for the weight of the machine for loading.
- On transport vehicles, correctly secure the roller against rolling, slipping and overturning.



Battery acid!

The battery electrolyte contains sulfuric acid and is poisonous and concentrated enough to burn holes in clothes and skin. If it gets into eyes it can lead to blindness.

- Protect the battery from fire, flames and sparks.
- Protect the battery from mechanical damage.



Charging the battery!

- Never check the battery charge level with a metal object. Use a voltmeter or the battery's charge indicator.
- When disconnecting the battery always disconnect the negative terminal first

(-). Connect the positive terminal (+) first when reconnecting.

Damage to electrical controls!

Always remove the battery completely before performing welding work on the machine.

Always replace the battery with a service-free battery.

If a battery requiring maintenance is used, the safety regulations given in the battery operating instructions must be adhered to.







Burns hazard!

Never remove the expansion cap or radiator cap while the engine is running or hot!

First loosen the cap to the first stop to release the pressure. Only then remove the cap.



Trapping hazard!

Only open the engine hood when the engine is switched off.

If it is absolutely necessary to work on moving parts (engine or machine) for troubleshooting, never wear necklaces, bracelets, scarves, ties or other loose clothing. If any of these get caught in moving parts there is a danger of serious injury!



Burns hazard!

- Only work on a cool engine.
- Keep enough distance to the exhaust.



Environmental hazard!

Do not allow any liquids to enter drains, the soil or the environment.

Vibration hazard

Whole-body vibrations

the acceleration data given below for the three directions were measured in accordance with Directive 2002/44/EC of the European Parliament and Council. According to this directive the following shall be taken into consideration for risk assessment:

- Extent, type and duration of exposition as well as limit values
- All impacts on the health and safety of the roller driver
- Information provided by the roller manufacturer

The following represent typical ground compaction activities with and without vibration. The impact duration shall be taken into consideration when calculating the daily exposition.

Acceleration data in m/s² according to ISO 2631-1 for whole-body vibration

Activity	a _{w,eqx}	a _{w,eqy}	a _{w,eqz}
Ground compaction with vibration	0.261	0.216	0.127
Ground compaction without vibration	0.199	0.182	0.107

Activity	VDV _x	VDVy	VDVz
Ground compaction with vibration	1.35	0.90	0.87
Ground compaction without vibration	1.08	0.80	0.70



The acceleration data are dependent on the methods used and the ground properties; that is, the values may deviate from those given. The actual exposure can be determined using a whole-body vibration exposure calculator.

Notes

Notes



4 Transport / Commissioning

Transport



Articulated joint lock



Danger of crushing!

Before lifting, during transport of the machine, you must install the lock **(1)** of the articulated joint (joint protection).



Lifting at the 1-point lifting eye

Accident hazard!

- Always lift the machine vertically.
- Personnel are not allowed below suspended loads!
- Use only anti-slip, sturdy ramps when loading!
- Secure the machine on the transport vehicle to prevent it rolling, slipping sideways or overturning!



The lifting devices (steel cables, etc.) must be dimensioned in accordance with relevant regulations.

Transport



Securing the roller at the front towing eye.

Secure the machine by tying it down to the front towing eye (1).

You can remove this eye. If there is no eye here, you will find it under the hood.

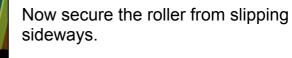


The towing eye (1) can be found on the left, below the hood.

Screw the eye out and attach it at the front.

Securing the roller at the back towing eye

Additionally secure the machine by fastening this to the rear towing eye **(2)**.



Secure the machine from rolling off forward or backward.



A blocked steering system can lead to accidents!

Open the joint protection before starting the machine.

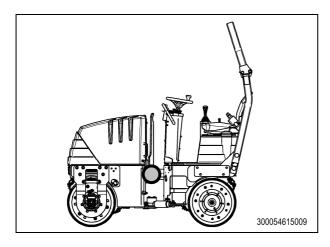
Transport

Туре	Length* (mm)	Width (mm)	Height* (mm)	Weight (kg)
AV12-2	2245	860	1650	1530
AV16-2	2245	940	1650	1610
AV16-2K	2245	940	1650	1545
AV20-2	2245	1040	1650	1710

Dimensions relevant to transport

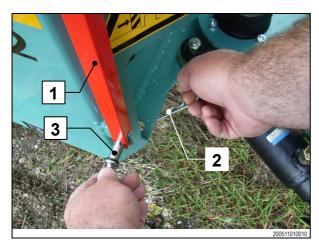
* With ROPS folded down

Center of gravity



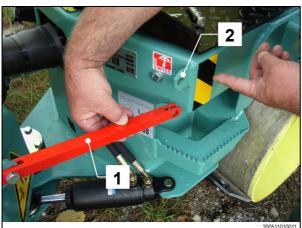
The center of gravity relevant to transport is located 670 mm from the floor and approx. in the center of the machine, depending on the fill level of the diesel or water tanks.

Joint protection



Blocking the joint protection

Detach the bottom part of the joint protection (1) by first pulling out the compression spring (2) and then the lock bolt (3).

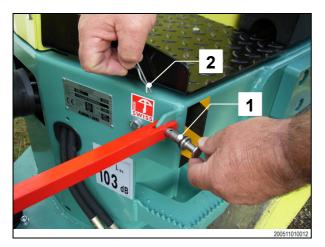


Carefully turn the roller steering wheel until the joint protection **(1)** comes in line with the opposite loop **(2)**.

You must start the machine to be able to move the steering wheel.

Danger of crushing

Person standing in the danger zone: Switch off the engine once the machine is aligned.



Now snap in the joint protection and secure it with the lock bolt **(1)**.

Secure the lock bolt with the compression spring **(2)**.

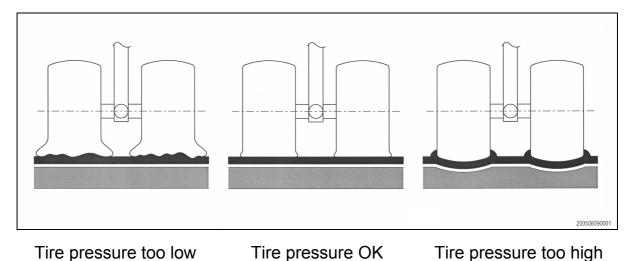
Commissioning

The machine as delivered is essentially ready for operation. Observe the following before commissioning:

- Familiarize yourself with the manual.
- Perform ten-operating-hours maintenance. This procedure is described in the "Maintenance" section.
- Make sure that the joint protection is open.

Roller with pneumatic wheel (combined roller)

- If a combined roller is used, check the tire pressure and adjust as required. The ex-works pressure is set to 2.5 bar.
- Tire pressure must be adjusted to suit the compaction condition of the ground:



ID: 1-521962



Notes

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5 Overview

Intended use

Intended purpose of the AV1-2

AV1-2 vibration rollers are universal rollers and are designed for use on small and medium-sized building sites. Ammann rollers are effective and efficient compacting machines when its comes to installing blacktops and compacting unbound soil and gravel.

Requirements for roller operators

Only trained, suitable and reliable specialists with a valid national driving license for this category of vehicle may operate the rollers.

Limits of application under different climatic co	conditions
---	------------

	Operation	Storage
Temperature limits	-10°C to +48°C	-10°C to +48°C
Humidity	All-year operation/outdoor storage	
Terrain	Graded	Graded
Upslope	30% with/40% without vibration	40%
Downslope	30% with/40% without vibration	40%

Normal modes of operation

The AV1-2 roller may only be used for driving and compacting unboundlayers (gravel, soil) and blacktops (asphalt).

Special operating modes

- Transport of the machine from A to B (crane & low loader)
- Cleaning the machine
- Maintenance of system components according to maintenance plan or in the event of defects
- Rectification of machine faults by trained personnel based on error messages.
- Towing the roller
- Proper disposal by the operator in accordance with national regulations

Inappropriate use

Inappropriate use includes any use not listed under intended use. Note the following in particular:

- The machine is not a playground.
- The machine must not be used for traction.
- The machine is not a passenger transporter.
- In the case of movements greater than 3 km, the machine must be loaded on a transporter.
- The machine is not a rock crusher, breaking chisel or similar.

Disclaimer

Ammann Schweiz AG accepts no liability for maintenance of reliable functioning of the roller if it is not used appropriately.

Unauthorized conversions and changes to the machine are prohibited for safety reasons.

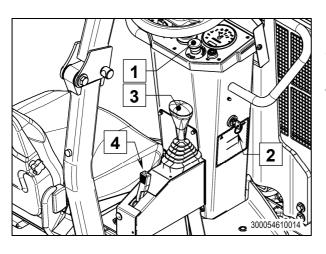
Spare parts used when replacing defective or wearing parts must conform to the technical specifications stipulated by Ammann. These requirement are fulfilled if only original Ammann spare parts are used.

The instructions given in the various sections must be adhered to. The safety instructions must be observed at all times. Failure to adhere to working instructions, their correct order, safety instructions or safety labeling requirements causes liability claims to become void.

1



Component overview



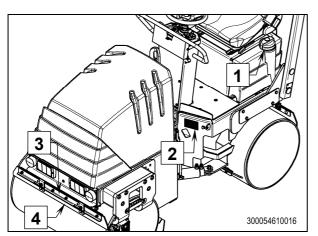
- Emergency stop switch
 Ignition switch
- 3 Operating lever
- Speed adjusting lever 4

Tank cap (diesel) 1

2

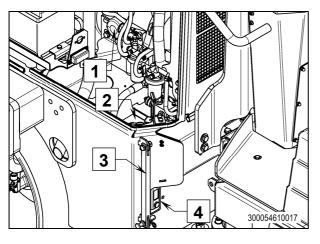
300054610015

2 Document holder, under the Hood



- Cap (rear water tank) 1
- 2 Identification plate
- 3 Front sprinkler
- 4 Roller drum scraper

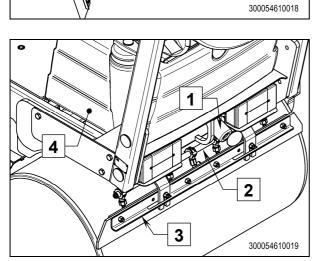
Component overview



2

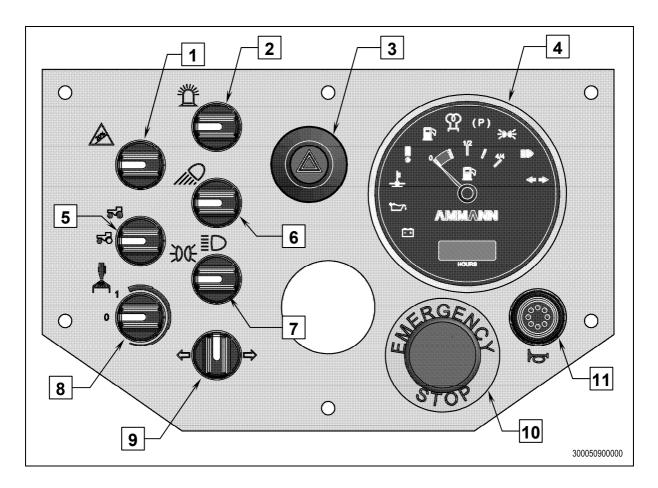
- 1 Engine oil filter
- 2 Hydraulic oil filter
- 3 Articulated joint protection
- 4 Hydraulic tank oil level indicator (optical)

- 1 Hydraulic oil drain
- 2 Engine oil drain
- 3 Diesel tank drain



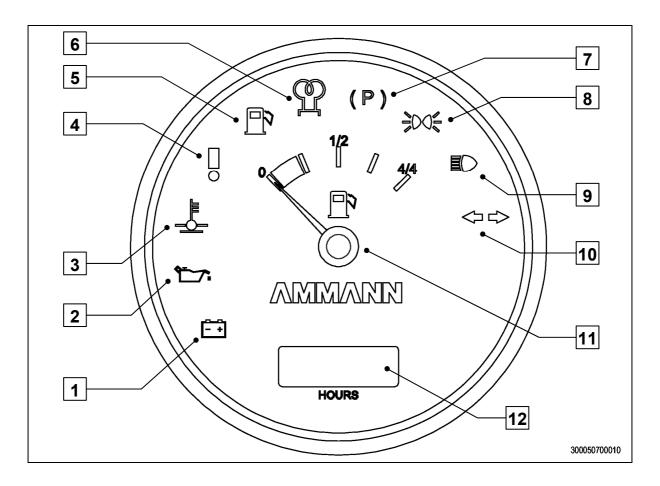
- 1 Water filter
- 2 Rear sprinkler
- 3 Roller drum scraper
- 4 Water pump (below the water reservoir)

Dashboard (switches)



- 1 Operating switch for improved climbing (traction aid/flow divider) (**Optional for AV2-2 only**)
- 2 Switch for revolving warning light (optional)
- 3 Operating switch for hazard flasher (only with light option)
- 4 Multifunction device with hour counter
- 5 Selector switch vibration front or front and rear (optional)
- 6 Operating switch for work light (only with light option)
- 7 Operating switch for light (only with light option)
 - 0 Off
 - 1 Parking light
 - 2 Main beam light
- 8 Continuous sprinkling switch (standard) or sprinkling interval switch (optional)
- 9 Indicator switch left/right (only with light option)
- 10 Emergency stop switch
- 11 Horn

Dashboard (control lamps)



- 1 Control lamp for battery charge level (charge control)
- 2 Engine oil pressure control lamp
- 3 Engine coolant temperature control lamp
- 4 Control lamp for emergency stop circuit, operating lever zero position and seat contact
- 5 Fuel reserve control lamp
- 6 Control lamp for pre-heating
- 7 Control lamp for brake release and supply pressure hydraulics
- 8 Control lamp for parking light
- 9 Control lamp for road driving light
- 10 Indicator control lamp
- 11 Fuel tank display
- 12 Operating hours counter

The warning lamps for engine oil pressure, charge indicator and brake release/supply pressure must light up when the ignition is switched on. They must go off as soon as the engine is started.

Operation check



1 Battery charge level control lamp

If the battery charge level control lamp lights up during operation or does not go off after starting, carry out the following check immediately.

- 1. Stop the engine
- 2. Check the engine for defective or loose V-belt.
- 3. If the battery charging lamp is still lit after carrying out these checks, call a specialist to help solve the problem.

2 Engine oil pressure control lamp



Stop immediately!

If the engine oil pressure control lamp lights up during operation or does not go off after starting, turn off the engine immediately!

- 1. Check the engine for oil loss and correct oil level.
- 2. If the engine oil level is correct, call a specialist to help solve the problem.



3 Engine coolant temperature control lamp

ATTENTION!

Stop immediately! Engine overheating!

If the coolant temperature control lamp lights up during operation of the machine, switch off the engine immediately and top up coolant!



Danger of scalding! The cooling circuit is pressurized.

- 1. Allow the engine to cool down before removing the radiator cap.
- 2. In order to avoid scalding, first unscrew the radiator cap $\frac{1}{4}$ of a turn and allow the pressure to drop.

Operation check

- 3. As soon as the pressure has dropped, remove the cap and top up the liquid.
- 4. Check the cooling system for leaks and the radiator/ expansion vessel for correct coolant level.
- 5. If you cannot locate the fault, call a specialist to help solve the problem.

4 Control lamp for emergency stop circuit, operating lever neutral position and seat contact

If the control lamp lights up while the ignition is on, observe the following:

- 1. Release the "EMERGENCY STOP" button by turning it clockwise (red mushroom button on the instrument panel).
- 2. Put the operating lever into neutral position.
- 3. Sit on the driver's seat.
- 4. If the battery charging lamp is still lit after carrying out these checks, call a specialist to help solve the problem.



5 Fuel reserve light

After the lamp lights up for the first time, the fuel in the tank will last at least $\frac{1}{2}$ h. Top up diesel fuel.

• Tank volume: 26 liters



6 Diesel engine pre-heating

• Pre-heating time: 4 seconds.

The light goes off when you start the engine.

(P)

Operation check

7 Control light for hydraulic brake release and supply pressure

As long as this control lamp is lit, the brake release and supply pressure of the hydraulic system is not sufficient. Do not start to drive until this control lamp has gone off.

If the control lamp for the hydraulic brake release/supply pressure lights up while driving or does not go off after starting the engine, the machine must not be driven any further.

- 1. Check whether the seat contact switch is closed.
- 2. If the seat switch is closed and the control lamp is still lit, call a specialist to help solve the problem.

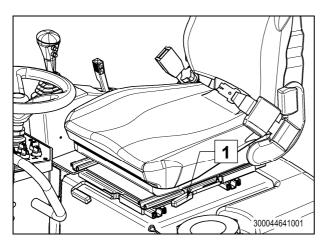
6 Operating

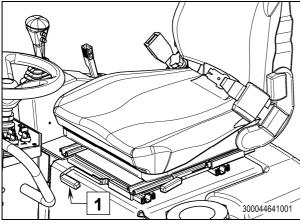
Driver's seat



NOTE

The driver's seat is important for your health. Adjust the seat to suit your body size.





Forward/backward adjustment

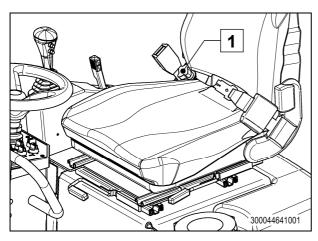
Push lever (1) upwards gently and adjust the seat to the desired position.



If adjusted ergonomically forward/backward, your feet will be on the floor panel.

Transverse adjustment (AV2-2 only)

Pull lever (1) up and adjust the seat to the desired position.

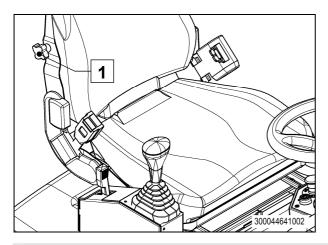


Adjusting the backrest

Turn the adjuster button (1) clockwise to move the backrest backward.

Turn the adjuster button (1) counterclockwise to move the backrest forward.

Driver's seat



Weight adjustment

Turn the adjuster button (1) clockwise to reduce tension of the seat.

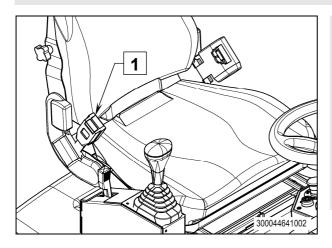
Turn the adjuster button (1) counterclockwise to increase tension of the seat.

Weight adjustment is infinite in the range of 50 - 120 kg.



Accident hazard!

Do not adjust the driver's seat while driving - increased risk of accidents!



\Lambda warning!

Accident hazard! Wear a safety belt!

Always wear the safety belt **(1)**. Together with the roll-over bar it is a safety system that can save your life.



Crushing hazard!

Never place your feet on the bend (1) of the floor panel. There is a risk of crushing when the roller moves out to the sides.

Roll-over bar (ROPS)

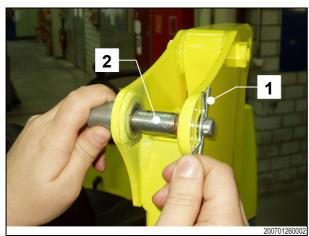




Accident hazard!

The ROPS must be in the up position during operation.

The ROPS is only folded down for transport purposes.



Putting up the ROPS

First, remove the split pin (1) and then the bolt (2).

Place the parts on the rear water tank or on the seat. They should be easy to reach when you come to refit them.



Lift the ROPS until it remains upright alone.

Stand in the driver's position and pull the ROPS all the way up.

Roll-over bar (ROPS)



Fit the two bolts and split pins. You may need to use a bar to tighten the bolts.



Both sides must be secured with bolts and split pins during operation.





Accident hazard!

Never stand below the ROPS when lowering. The ROPS can fall as soon as it crosses its center of gravity.

Starting the engine



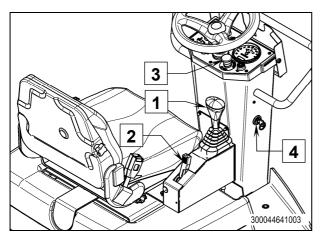
Joint protection

Ensure that the joint protection (1) is secured as shown and the safety spring is engaged.



Accident hazard

When the joint protection is secured the steering is blocked.



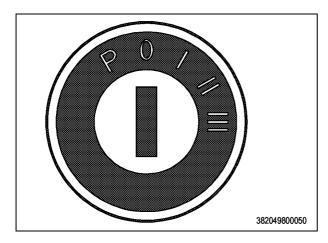
Driver's position

- 1 Operating lever
- 2 Speed adjusting lever
- 3 Emergency-stop button
- 4 Ignition switch

If you sit on the driver's seat the seat switch releases the controls.

The seat switch must not be shorted.

If the emergency stop button (3) is activated, release it by rotating it clockwise once. In the "America" version release the emergency stop button by pulling upwards.



Ignition switch positions

P PARKING

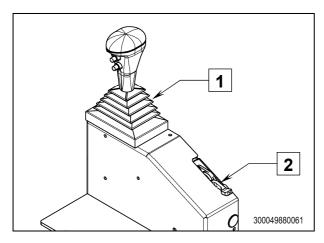
In this position you can switch on the parking light. The remaining electrical loads are off.

0 OFF

All electrical loads are off.

- I Ignition on All electrical loads can be switched on.
- **II** Pre-heating
- III Start

Starting the engine



Operating lever (1)

Move the operating lever (1) into the neutral position until it locks in.

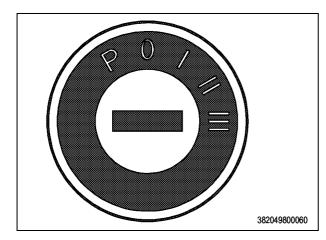
The diesel engine cannot be started in any other position.

Speed regulating lever (2)

Move the speed regulating lever (2) all the way to the idle position.



The machine may only have one speed, depending on the options fitted.



Start procedure

Turn the ignition key clockwise to position III.

Release the ignition key as soon as the engine starts.



NOTE

The control lamps for engine oil pressure, charging, brake release/supply pressure hydraulics light up when the ignition is switched on. They extinguish once the engine is running.

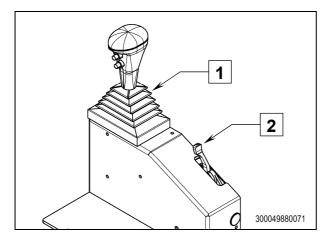
Pre-heating

If the outside temperature is below 0°C, first turn the ignition key to position II, hold it in this position for 4 seconds and then turn it to position III.

ATTENTION!

When starting and driving the machine from cold, with cold hydraulic oil, braking distances are longer than if the oil has reached normal working temperature.

Driving and braking



Speed regulating lever (2)

Move the speed adjusting lever (2) forward until it snaps into first position.

The engine is now running at the first operating speed.

The machine also operates at an additional, higher speed, depending on the model.

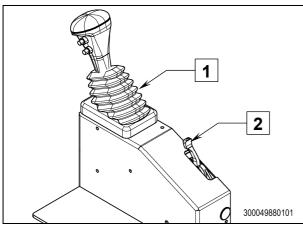
Move the speed adjusting lever (2), without using excessive force, forward again until it snaps into the second position. The engine is now running at the second operating speed.

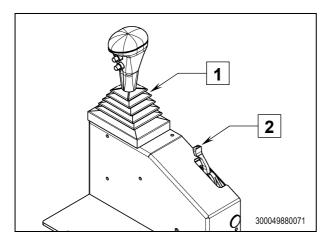
Check whether the steering is working.

Forwards

Move the operating lever (1) slowly forward.

The machine moves forward.



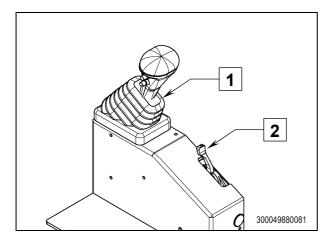


Braking (service brake)

Slowly pull the operating lever (1) into neutral position.

The machine is automatically hydrostatically braked.

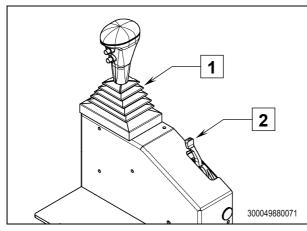
Driving and braking



Driving backwards

Move the operating lever (1) back slowly.

The machine moves backward.



Braking (service brake)

Slowly push the operating lever (1) into neutral position.

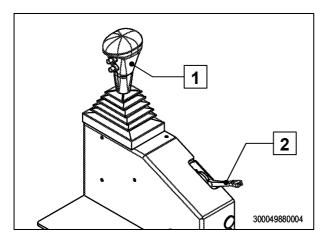
The machine is automatically hydrostatically braked.



Self-locking!

If the operating lever is released it does not automatically return to the neutral position. The lever remains at its current position.

Working speed



Speed regulating lever (2) vibration frequency selection

The machines have two operating speeds.

This allows improved adaptation of speed and vibration power to specific ground conditions

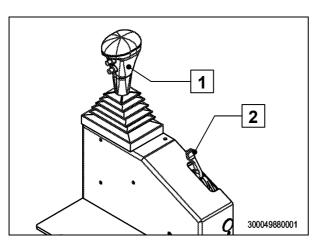


NOTE

The machine may only have one speed, depending on the options fitted.

Idling speed

The speed adjusting lever (2) is at the rearmost position.

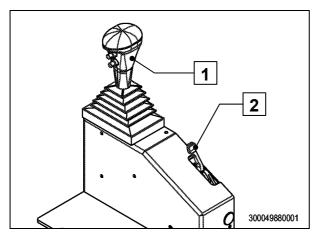


Low working speed

Low speed - low frequency

Move the speed adjusting lever (2) forward until it snaps into first position.

The engine is now running at low speed.



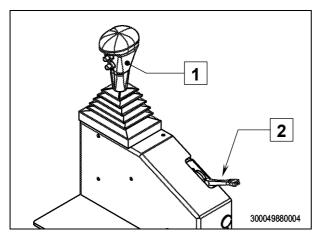
High working speed

High speed - high frequency

Move the speed adjusting lever (2) forward again until it snaps into second position.

The engine is now running at high speed.

Turning off the engine

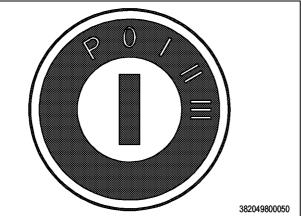


Operating lever (1)

Slowly push the operating lever (1) into neutral position. The machine is automatically hydrostatically braked.

Speed regulating lever (2)

Move the speed regulating lever (2) all the way to the idle position.

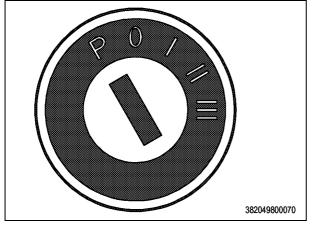


Turning off the engine

Turn the ignition key counterclockwise back to position 0.

The engine stops.

If you want to turn on the parking light, turn the ignition key to position P.



Ignition switch

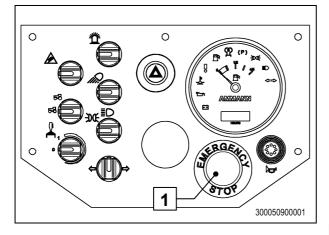
P PARKING

In this position you can switch on the parking light. The remaining electrical loads are off.

- **0 OFF** All electrical loads are off.
- I Ignition on All electrical consumers can be switched on.
- II Pre-heating
- III Start

The hazard warning light can be switched on and off independently of the ignition key position.

Emergency stop



Activating the emergency stop

Press the emergency stop ("EMERGENCY STOP") button (1) in emergencies.

The machine comes to a standstill immediately.

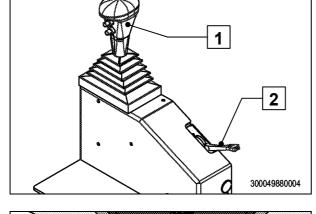
The engine shuts down immediately and automatically. The brakes are activated.

Only press the emergency stop in an emergency.

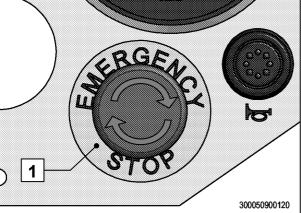
Releasing the emergency stop

First move the operating lever (1) to neutral position.

Then move the speed adjusting lever (2) all the way back.



Now turn the emergency stop button (1) slightly in the direction of the arrowuntil it disengages.



Release the emergency stop button by pulling upwards in the "pullpush" version. The direction arrows are missing from this button.

The machine is now ready for operation.

Parking brake

The vibration roller is equipped with an automatic parking brake.

The drive motor brakes are activated when the supply pressure drops below 12 bar or when the EMERGENCY STOP button is pressed.

When you press the EMERGENCY STOP button a valve reduces supply pressure and the brakes take immediate effect.

The parking brake closes automatically when the diesel engine is switched off.

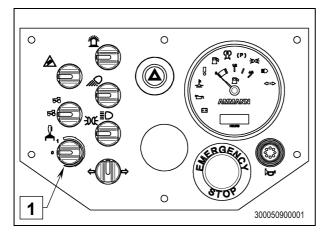
- In order to save the brakes from unnecessary wear, only perform an emergency stop in emergency situations when driving.
- Only use the parking brake in special cases, e.g. when you stop on a slope. If the machine starts to roll, move the operating lever slightly in the opposite direction, so that the vehicle is kept still hydrostatically.

Sprinkling



Checking water level

Open tank screw on the rear water tank (1) and top up water if required.



Switching continuous sprinkling on and off

Turn the sprinkler switch **(1)** from position 0 to 1 to activate continuous sprinkling.

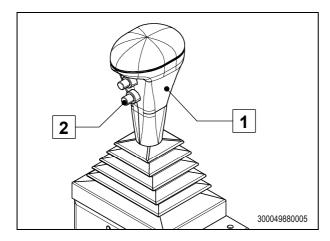
Interval sprinkler option

The roller is optionally equipped with an interval sprinkler.

In this case, please refer to the "Options" section on the "Interval sprinkler" page.

If your machine is not equipped with an interval sprinkler avoid turning the switch too far to the right. In this case you can only select positions 0 and 1.

Sprinkling



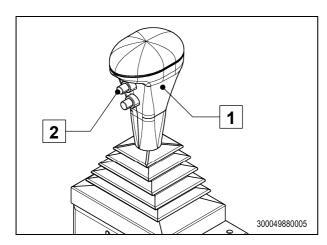
Operating lever sprinkling (1)

To operate the sprinkler from the operating lever (1) press the bottom button (2). The sprinkler stays on as long as you are pressing the button.



In the combined roller, drive lever sprinkling is used only for tire sprinkling.

Simple/double vibration



Switching on vibration

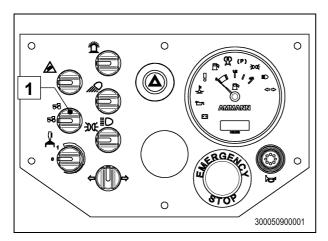
Press the top button (2) briefly on the operating lever (1).

Switching off vibration

Press the same button (2) again briefly.

Never use vibration while idling!

Only switch vibration on if the speed adjusting lever is set to a work speed.



Front and rear vibration

In order to activate front and rear vibration, turn the vibration selection button **(1)** clockwise.

Front only vibration

Turn the vibration selection button (1) counterclockwise.



Accident hazard!

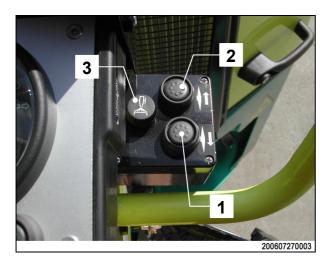
- Do not vibrate on slopes or inclines where there is a hazard of slipping or overturning.
- Do not vibrate inside buildings and on unstable ground!
- Never use vibration while at a standstill!

Notes

Notes

7 Options

Edge cutter



Operating switch position

The edge cutter operating elements are located at the right of the steering column

Lowering the edge cutter

As long as the "Lower" button (1) is pressed, the edge cutter is lowered.

Raising the edge cutter

As long the "Raise" button (2) is pressed, the edge cutter is raised.

Edge cutter sprinkler

The rotary switch (3) switches the water supply (continuous sprinkling) to the edge cutter on/off.



This function only operates if roller drum sprinkling is switched on.



Risk of injury

No-one must be in the danger zone when raising/lowering the edge cutter.

Keep to a safety distance of 1 m.

Edge cutter

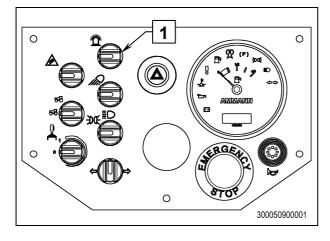
Disk storage

A cutting disk and thrust disk form part of the edge cutter's supply schedule.



If one of the two disks is not being used fix it to the mounting provided on the right of the roller.

Revolving warning light



Switching on the revolving warning light

Turn the switch **(1)** to the right to switch on the revolving warning light.



Position during operation

The revolving warning light **(1)** is located at the back right on the rollover bar (Rops) during operation.



Risk of injury!

The revolving warning light must alway be installed at the top if the Rops is up.

The light may only be operated at the top.



Position when not in operation

Fold the roll-over protection (ROPS) down for transporting or during extended periods of non-use.

The revolving warning light can be attached to the holder on the inner right of the roll-over protection (ROPS).

Ensure that the fixing screw (1) is tightened.

Revolving warning light



Replacing the bulb

Undo the anti-theft screw (1).

The hood can be removed by rotating to the right.



Press the two lugs of the bulb holder together.

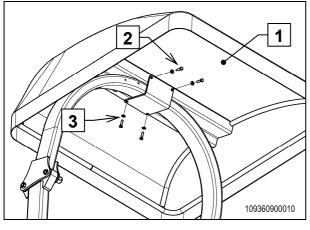


You can now remove the bulb from the holder.

Now pull the bulb off the plug and replace it with a bulb of the same type and power.



Do not touch the glass of the new bulb with your fingers. The sweat on your hands can burn into the glass and reduce the bulb life.



Fitting the roof

The roof option serves as all-weather protection. You can use the roof to

During transport with the ROPS folded down, e.g. in a container or closed

Please note the work/assembly instructions contained in the delivery: (ANW-

Screw the roof (1) to the ROPS with the four Allen screws (2) and washers (3).

Make sure that the screws are always firmly tightened.

Roof with revolving warning light

If your roller is fitted with a revolving warning light (1), disconnect the warning light connector (2) before removing the roof. Only then unscrew the warning light.

The revolving warning light can be attached to the holder on the inner right of the roll-over protection (ROPS). See page: "Revolving warning light"

110212900001

Roof

protect from sun and rain.

Fitting / removing the roof

4397 roof option AVM-2).

Transport with ROPS folded down

truck, you must remove the whole roof.

Transport with ROPS folded up

Material damage and hazard to road traffic

You must remove the tarpaulin during transport on an open truck.

The pressure of the head wind can cause the material to tear or come off and endanger traffic coming from behind.



Removing the tarpaulin

Detach the hook-and-pile fastener (1) on the sides and the leather straps (2) in the corners.

You can now remove the tarpaulin.

Driver's platform cover



The driver's platform and the instrument panel can be protected from dirt and water using the driver's platform cover **(1)**.

Transport on open transporter



Material damage

You must remove the tarpaulin during transport on an open truck.

The material may be ripped in the headwind.



Assembly

Fit the cover so that the type designation AV1 or AV2 is to the rear.

Secure the elastic ropes as shown in the figure.



Secure the elastic ropes as shown in the figure.

Reverse alarm

The reverse alarm is active as soon as the roller drives backward. The alarm stays on until the roller starts to drive forward or comes to a standstill.

Roll-over hazard!

Get out of the danger zone immediately!

Noise data

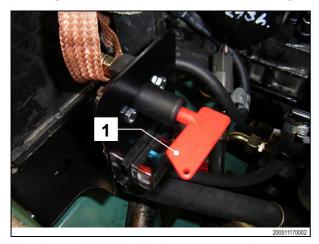
97dB +/- 4dB to SAE J 994, Oct. 03

Battery cut-off switch

The battery cut-off switch interrupts the power supply from the battery to the machine. Switch off the battery cut-off switch if the roller is not in operation for longer than two days.

Short-circuit!

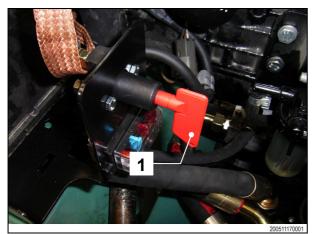
Always disconnect the power supply when working on the electrical system.



Switching on the power

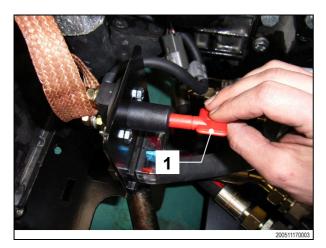
Turn the red key (1) of the battery cutoff switch left to horizontal position.

If fitted, the roller is now supplied by the starter battery.



Switching off the power

Turn the battery cut-off switch key (1) down to the vertical position.



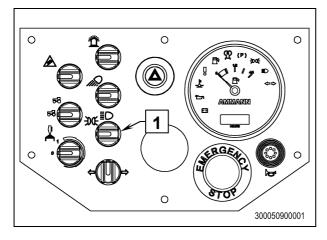
Removing the key

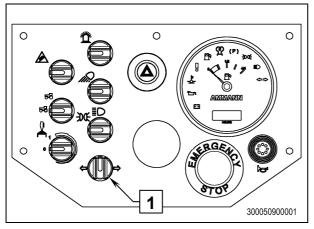
Turn the red key (1) of the battery cutoff switch right to final position.

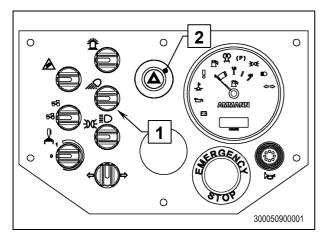
You can now remove the key.

Close the keyhole using the cap provided.

Lighting







Parking light

Put the ignition into Parking position "P". Then turn the light switch **(1)** clockwise to the first position.

Dipped light

Turn the ignition key to position I (ignition on). Then turn the light switch **(1)** clockwise to the second position.

Left indicator

Turn the switch **(1)** counter-clockwise to turn on the left indicator.

Right indicator

Turn the switch **(1)** clockwise to turn on the right indicator.

Turn the switch (1) to center position to switch the indicator off.

Rear work light

Turn the switch (1) to switch the work light on and off.

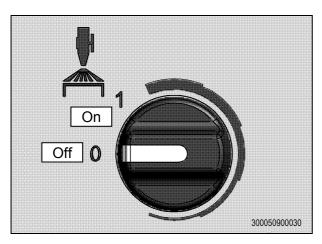
Hazard warning light

To switch the hazard warning light on and off press the button (2).



The hazard warning light can be switched on and off independently of the ignition key position.

Interval sprinkler

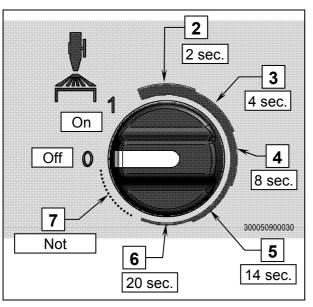


Switching continuous sprinkling on and off

Turn the sprinkler switch from position 0 to position 1 to activate continuous sprinkling.

Interval sprinkler

Turn the switch further right to switch on interval sprinkling.



Interval sprinkler pause times

Turn the switch gradually to the right to change the duration of sprinkling pauses step by step.

Pos. 0	Off
Pos. 1	Continuous sprinkling
Pos. 2	2 seconds
Pos. 3	4 seconds
Pos. 4	8 seconds
Pos. 5	14 seconds
Pos. 6	20 seconds
Pos. 7	Not assigned
	-

(Nothing happens in position 7. This is the same condition as when the switch is in position 0 [off]).

Machine damage!

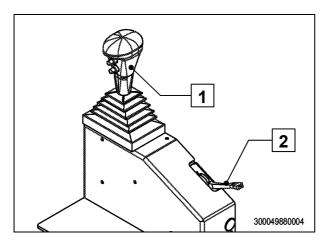
If your machine is not equipped with an interval sprinkler avoid turning the switch too far to the right. In this case you can only select positions 0 and 1.

Delayed seat contact

Seat contact switch with delay

If the driver stands up braking is delayed.

This means that as soon as the driver gets up off the seat, an acoustic signal is given for two seconds before the machine automatically comes to a standstill.



Restarting the roller

First move the operating lever (1) to neutral position.

You can leave the speed adjusting lever (2) in its previous position.

You can now start the roller by moving the operating lever (1).



If the driver sits down again within two seconds the roller continues to drive.

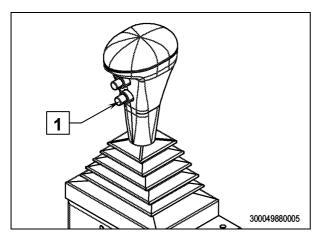
Anti-adhesive



Position of anti-adhesive tank

The anti-adhesive tank is located between the front and rear chassis below the roller's steering column.

Anti-adhesive reservoir volume: 14 liters



Activating anti-adhesive

If the roller is equipped with the antiadhesive option, you can activate anti-adhesive with the lower button (1) on the operating lever.

Anti-adhesive is admixed until you release the button.

Anti-adhesive is a water-soluble specialized liquid for combined rollers. The anti-adhesive ensures effective separation between the pneumatic surfaces and the bitumen course.

Advantages of anti-adhesive:

- No tearing of the course thanks to the good separating effect.
- Extremely low anti-adhesive consumption.
- The course can be worked at higher temperatures.
- Less shock to the hot course due to lower water consumption.
- Anti-adhesive does not corrode the pneumatic tire rubber.
- Penetration of superfluous anti-adhesive has no subsequent negative effects.
- The anti-adhesive is biodegradable.

Anti-adhesive designations

Anti-adhesive designations

Manufacturer	RHODORSIL
Description	RHODORSIL EMULSION E1P
Quantity	25 kg
Mixing ratio	1.5:100
Part number	1-951318

Notes

8 Maintenance

Important notes





Damage to electrical controls!

Never spray the water jet into electrical or electronic components.

Never spray into the engine combustion air intake.



Damage to electrical controls!

Disconnect the battery when doing welding work on the machine!



Hydraulic control failure!

Hydraulic tubes decompose.

It is forbidden to change used machines for use with biodegradable hydraulic oils!

If hydraulic hoses on a machine running on synthetic ester HE need replacing, only those declared by the supplier as being compatible with synthetic esters may be used.

Roller maintenance

Maintenance must only be carried out by trained specialized personnel!

- When carrying out maintenance work always observe the applicable safety regulations in the Safety section.
- Maintenance work and inspections must be performed according to the following maintenance tables in order to guarantee reliable machine functioning. The individual points are described in detail on the following pages.
- Clean thoroughly before removing any covers, plugs, measuring rods, etc., or checking or topping up engine oil, hydraulic oil, diesel or other liquids.
- Any parts that do not pass the following inspections must be replaced immediately.
- The protective devices must be correctly refitted after every service.

Every 10 operating hours (daily)

- Inspect engine oil level.
- Inspect coolant.
- Inspect fuel level and fill up tank.
- Inspect hydraulic oil level.
- Inspect sprinkler system.
- Inspect scrapers, adjust or replace if necessary
- Inspect condition of roller drums
- Check that the tire pressure on the pneumatic wheel axis is 2.5 bar
- Visual inspection for leaks, loose bolts, etc., on the entire roller.
- Drain the sprinkler system and unscrew the water filter if there is a risk of frost or protect by adding anti-freeze
- Check correct functioning of the lighting system if the machine is fitted with the lighting or revolving warning light options.
- Clean the machine if badly soiled.

Roller maintenance

Every 50 operating hours (weekly)

- Check air filter cartridge, clean if necessary.
- Inspect operation of seat switch and emergency stop
- Lubricate steering cylinder bearing (bearings are maintenance-free, depending on design).

Every 500 operating hours (or at least annually).

 Hydraulic oil change and filter replacement: First hydraulic oil change after 500 hrs., then every 1,000 hrs., but at least annually.

This service can only be completed by a skilled tradesman and is described in the workshop manual.

Every 1,000 operating hours (or at least annually)

- Inspect gas pressure dampers, hood must stay in the open position. The spring tension decreases at low temperatures.
- Inspect soundproofing, there should be no gap between hood and chassis.
- Inspect rubber elements for cracks and brittle surfaces.
- Inspect hydraulic hoses for cracks and wear of the rubber protecting layer.
- Inspect liquid containers for leaks (water, coolant, hydraulic, engine oil and fuel tanks).
- Check the emergency stop function.
- Carry out a brake test.
- Check battery charge.

Every 3,000 operating hours (or every 5 years).

• Replace the rubber elements on the roller drum. This service can only be completed by a skilled tradesman and is described in the workshop manual.

Not all maintenance tasks are listed in these operating and maintenance instructions. With regard to the Yanmar engine, please observe the maintenance table on the following page! We would also like to point out the separate operating instructions for the Yanmar engine.

Maintenance check sheet

Roller serial no.

Date	Operating hours	Signature	Comments
	I	1	

Maintenance check sheet

Roller serial no.

Date	Operating hours	Signature	Comments

Yanmar engine maintenance

Regular checks and minor service

E		Daily	Regular inspection interval		
System	Inspection item		Every 50 hrs.	Every 250 hrs.	Every 500 hrs.
	Check and top-up the level in the (diesel oil) fuel tank	0			
	Drain water from fuel tank		O*		
Fuel	Drain water from the oil/water separator		0		
	Clean oil/water separator			0	
	Replace fuel filter				۲
oil	Engine oil level	0			
Engine oil	Replace engine oil		•*		•**
Ēŋg	Replace engine oil filter		•*	•**	
IJ	Check and top-up coolant	0			
Coolant	Check and clean radiator			0	
ŭ	Check and adjust fan belt		○*	O**	
Chec lever	k and adjust operating lever and gas	0		0	
Inlet & outlet	Clean and replace air filter element			0	۲
Elec. system	Check control lamps	0			
Eless	Check and recharge battery electrolyte		0		

\bigcirc Check, \odot Replace

- * 1. time
- ** 2. and subsequent times

Yanmar engine maintenance

The following maintenance tasks must be performed by your authorized Yanmar dealer:

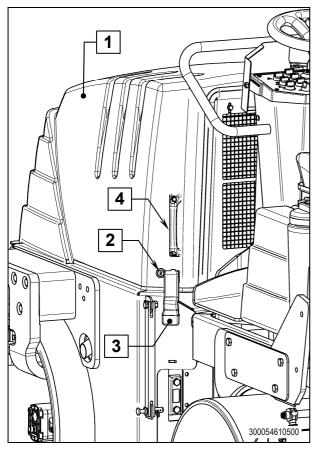
Major service

em		Regular inspection interval		
System	Inspection item	Every 1000 hrs. or once a year	Every 2000 hrs. or every 2 years	
Coolant	Flush and service coolant system		۲	
Coo	Replace coolant	۲		
Check or replace fuel and coolant hose			⊖ or ●	
Cylinder head	Adjust inlet/outlet valve play, IN 0.2 mm / OUT 0.2 mm	0		
e, pump	Inspect and adjust the fuel injection nozzle pressures	0		
Fuel valve, pump	Inspect and adjust the fuel injection pump		0	

○ Check, Replace

Please also observe the Yanmar engine operating instructions and the detailed instructions given there.

Opening the hood



Unlocking the hood (1)

The hood lock (2) is located on the left-hand side. Use the ignition key, turned a quarter-turn clockwise, to open the lock.

Open the hood

There is one locking device (3) on the left and one on the right of the roller.

You must release both locks in order to lift the hood.

Lifting the hood

Open the hood with the handle (4) on the left of the hood.

Lift the hood with slight pressure toward the center of the roller and then open the hood completely.

If the hood is defective, replace it immediately.

Two gas absorbers reduce the force required to open the hood and give it its final position. If you need more force to open the hood, replace the gas absorbers.



Burns hazard!

- Only work on a cool engine.
- Keep enough distance to the exhaust.

Opening the hood





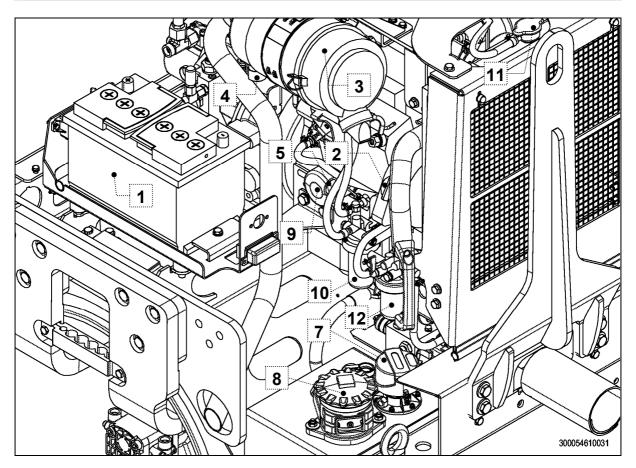
Trapping hazard!

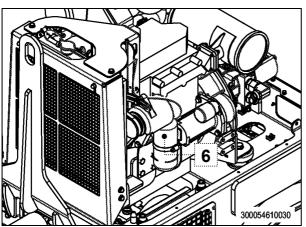
Only open the engine hood when the engine is switched off.

If it is absolutely necessary to work on moving parts (engine or machine) for troubleshooting, never wear necklaces, bracelets, scarves, ties or other loose clothing. If any of these get caught in moving parts there is a danger of serious injury!

Engine compartment inspection summary

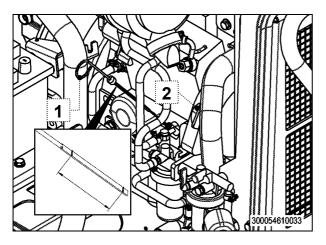
Switch the diesel engine off when performing any inspection, adjustment or maintenance work. The parking brake is active when the diesel engine is switched off.





- 1 Battery
- 2 Engine oil filler neck
- 3 Air filter
- 4 Air filter soiling display
- 5 Oil dipstick
- 6 Coolant level display
- 7 Hydraulic oil filler neck
- 8 Hydraulic oil filter
- 9 Engine oil filter
- 10 Fuel filter
- 11 Coolant filler neck
- 12 Water separator

Inspect - engine oil level, coolant level



Checking engine oil level

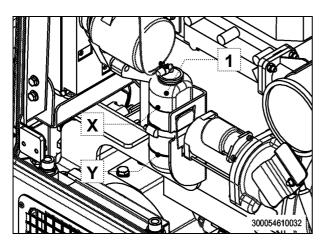
Use the dipstick to check engine oil level every day. The dipstick **(1)** is located on the left of the engine.

Check oil level while the roller isstanding on a level surface and the engine is cold.

The oil level must be between the upper and the lower mark.

Top up the engine oil as required (2).

In order to ensure long term engine operating safety, no additives may be used in the engine oil.



Checking coolant level

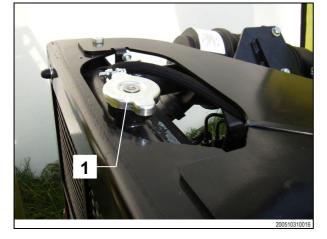
Check the coolant level (1) daily.

Check oil level while the roller isstanding on a level surface and the engine is cold.

The coolant level is visible on the expansion tank display.

The water level must lie between the top (X) and the bottom marks (Y).

Top up coolant as required (1).



Marning

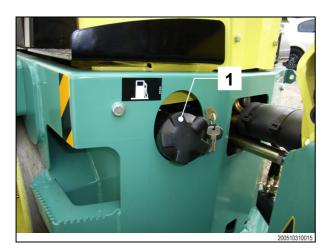
Danger of burns!

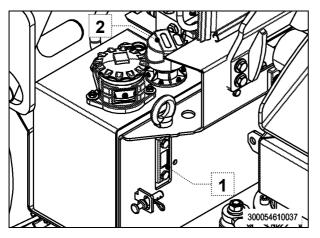
Only open the radiator/expansion tank cap if the engine and coolant have cooled down.

Inspect – fuel level, hydraulic oil level

Danger of roll-over!

Switch off the diesel engine to avoid unintentional start-up of the machine.





Fuel tank – filling

Fill the fuel tank with diesel fuel up to the lower edge of the filler neck **(1)** daily before commencing work.

The tank holds 26 I of fuel.

Hydraulic oil tank - checking oil level

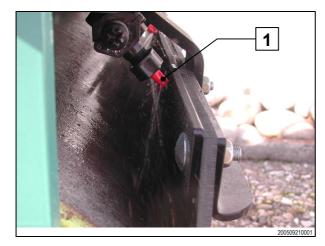
Drive the roller onto a level surface and check the oil level in the inspection window (1).

Top up the hydraulic oil through the filler neck **(2)** when the oil level is 20 mm below the top edge of the inspection window.



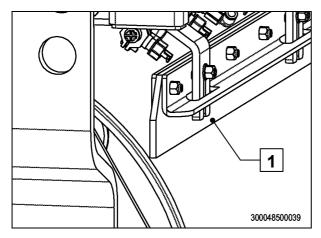
Pay attention to the lubricant table.

Checks – sprinkler system, scraper



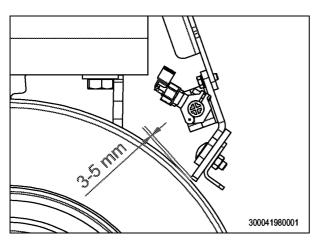
Check and adjust the sprinkler

Switch the sprinkler on and check the nozzles (1) on the front and rear sprinkler pipes.



Check and adjust scrapers for the roller drum

Pre-tension the scrapers **(1)** lightly by hand.

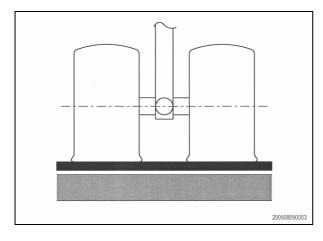


Check and adjust scrapers for the pneumatic wheel axis

Adjust the scrapers with a clearance of 3-5 mm.

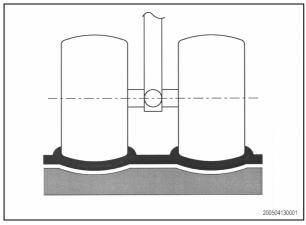
The anti-adhesive must not get scraped off.

Checks – tire pressure

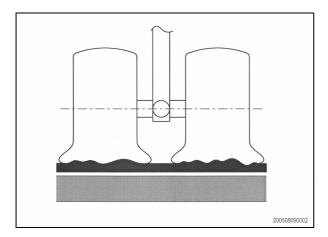


Check and adjust tire pressure on the pneumatic wheel axis

Tire pressure OK => 2 - 2.5 bar

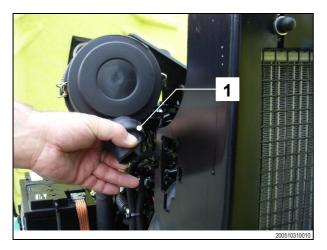


Tire pressure too high => Reduce pressure by letting out some air.



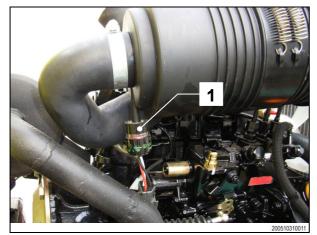
Tire pressure too low => Increase pressure by pumping in some air.

Checks – air filter cartridges



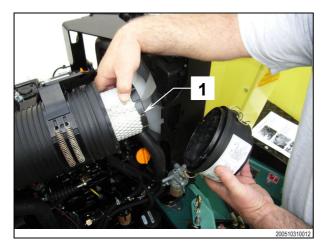
Dirt outlet

Press the dirt outlet (1) of the air filter at least once a week to clean it of dirt.



Soiling indicator

If a red ring appears on the soiling display (1) during operation of the roller, you must clean or replace the air filter cartridge.



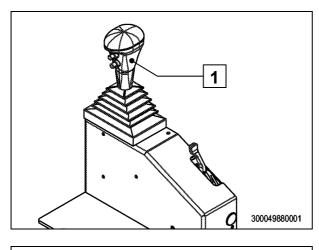
Air filter cartridge

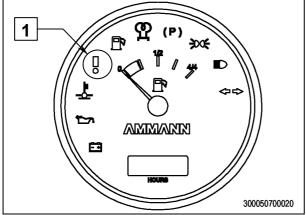
Check the air filter cartridge (1) for damage or soiling.

Clean the cartridge if necessary.

AMMANN

Checks – Seat contact and emergency stop





Move the drive lever (1) to zero position.

Sit on the driver's seat and start the engine.

The control lamp for emergency stop circuit, operating lever neutral position and seat switch **(1)** must extinguish immediately.

Leave the seat.

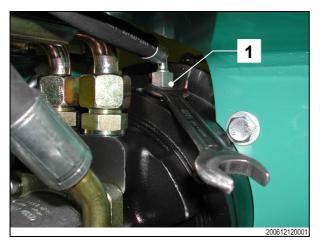
After 0.7 seconds the control lamp for the emergency stop circuit, operating lever neutral position and seat contact (1) light up.

Switch off the engine.



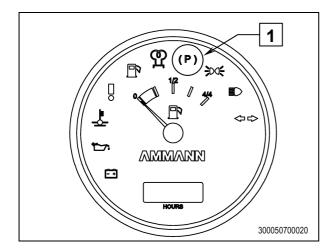
The control lamp for the emergency stop circuit, operating lever neutral position and seat contact must extinguish after 2 seconds for delayed seat contact.

Inspect – brakes (brake test)



Remove the brake hose (1) from the front roller drum drive motor.

Seal the open hose end so that it can be pressurized.



Start the machine. The brake light (P) (1) must extinguish quickly. Test the forwards and the backwards drive.

Because the front brake remains activated, the machine does not move.

Turn the machine off and refit the brake hose.

Follow the same procedure for the rear drive motor.

Inspect – brakes (brake test)

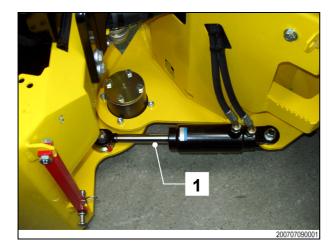
Once you have completed the front and rear brake tests, ensure that all brake hoses are reconnected! Start the machine; the brake light (P) must extinguish quickly. Test the forwards and the backwards drive. There should be no problems.

If the machine does not behave exactly as described, you have a problem with one or more brakes. The roller is no longer safe to operate and must not be used until properly repaired!

Pneumatic wheel axle

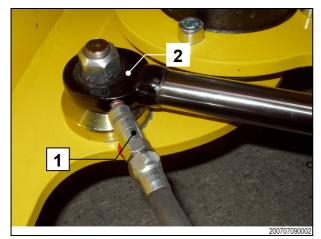
If you own a machine with a pneumatic wheel axle, it is better to remove the center wheels. Please examine both motors simultaneously.

Lubricate steering cylinder bearing



Rotate the steering to the stop to grease the cylinder.

The cylinder bearing (1) must first be relaxed. Turn the steering briefly to the right and the left.



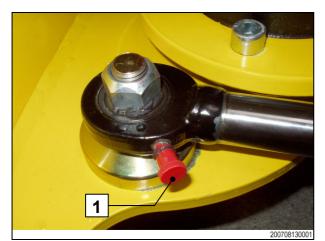
Clean the grease nipple before greasing.

Attach the grease gun (1) to the grease nipple and press grease in until it visibly exits the bearing (2).



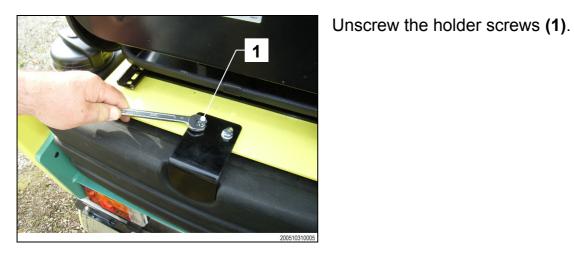
Material damage

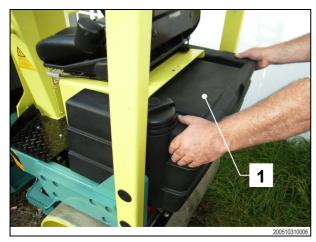
The steering cylinder bearing should be regreased after every machine wash/steam wash.



Replace protective cover (1).

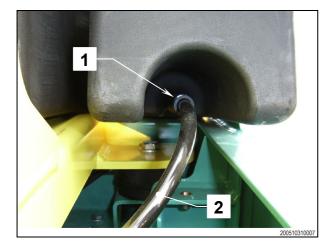
Removing the rear water tank





Now pull the tank **(1)** approx. 10 cm to the back.

You can now access the water hose to the left of the seat.



Disconnect the water hose

Unscrew the quick-release (1) water hose clamp (2) by pressing the black plastic ring against the screw connection. Now pull the hose off the coupling.

You can now pull the water tank all the way out.

Lubricant table

Make	Hydraulic oil	Synthetic hydraulic oil based on Estern HE	Grease
Standard	ISO VG 46 HVLP DIN 51524 T3	ISO 15380 HEES	ISO 2137 DIN 51502
Application	Drive and vibration hydraulics	Drive and vibration hydraulics	
AGIP	Amica 46		
BLASER	Blasol 148		Foodgrease SPM00 (AV1 vibro bearing)
BP	Bartran HV 46		
CASTROL	Hyspin AWH 46		
ESSO	Univis HP 46		
MOBIL	Mobil DTE15		
MOTOREX	Corex HV 46		Motorex 3000 (AV2 drive and vibro bearings)
			MOLY 218 (steering cylinder)
PANOLIN	HLP Universal 46	HLP Synth 46	
SHELL	Tellus T 46		
TOTAL	Equivis ZS 46		

Lubricant table

Hydraulic control failure!

Hydraulic hoses and seals decompose.

Only use the listed lubricants with synthetic hydraulic oil and grease.

It is forbidden to change used machines for use with biodegradable hydraulic oils!

Consumables, tightening toques

Consumables

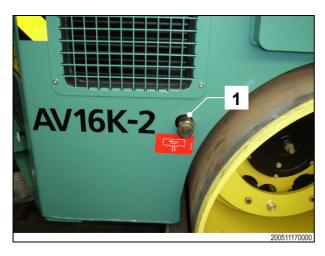
Description	Make	Quantity	Prod. No.
Engine oil	Motorex Topaz 15W50	11	921197
Grease	Motorex Moly 218	400 g	1111368
Grease	Motorex 3000	1 kg	944446
Grease	Motorex 3000	17 kg	922672
Grease	Blaser Foodgrease SPM00	14 kg	1075038
Anti-freeze	Motorex green	30	922341
Bolt locking	Loctite 243 (blue)	50 ml	907977
Bolt locking	Loctite 243 (blue)	250 ml	907975
Bolt locking	Loctite 262 (red)	50 ml	907978
Bolt locking	Loctite 262 (red)	250 ml	907979
Paint spray	RAL 1016 Sulfur yellow	400 ml	922700
Paint spray	RAL 6033 Mint turquoise	400 ml	922701

Unless specified otherwise all bolts must be secured with Loctite 243/blue. (Loctite 262/red for bolts or nuts on rubber bearings).

Tightening torques

SW	Bolt diameter	Steel quality	Tightening torque in Nm
10	M6	8.8	10
13	M8	8.8	25
17	M10	8.8	49
19	M12	8.8	86
24	M16	8.8	210
24	M16	10.9	290
30	M20	8.8	410

Replace engine oil



Draining engine oil

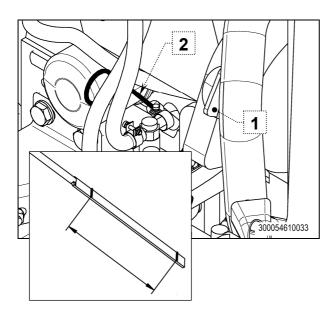
The engine oil drain is located on the right of the roller right next to the front roller drum.

Place a container under the drain.

Undo the drain plug (1) with the aid of a wrench and drain the oil.



Hold the outside of the pipe plug and turn the cap nut.



Topping up engine oil

Top up engine oil through the oil filling neck (1).

Check engine oil level

The oil dipstick (2) is located on the right of the engine.

Check oil level while the roller is standing on a level surface and the engine is cold.

The oil level must be between the top and bottom marks.

Cleaning

Clean the main soiling from the machine after finishing work.

Regularly clean completely at least once a week. When working on cohesive soils, or with cement and lime stabilizers, clean completely on a daily basis.

Only clean the roller when it is static and secured against rolling.



- Do not use aggressive or flammable cleansing agents (e.g. gasoline or inflammable substances).
- Only work with the engine turned off.
- Do not directly subject electrical components or isolating materials to a steam jet when using a steam cleaner. Always cover these materials.
- When washing the machine ensure that no water is sprayed into the air filter.
- Before cleaning the machine with pressure cleaners using water, steam, etc., cover all openings into which the cleaning agent may penetrate. Remove these dummy flanges after cleaning the machine.

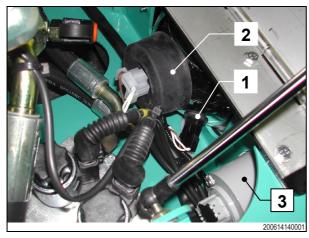
Notes

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Notes

9 Tips

Replacing the front bulbs



Open the front hood; this will allow you access to the parking light from the inside (1), as well as to the dipped headlights (2) and the indicators (3).

Replacing the parking light bulb

Unscrew the bulb (1) and replace it with a new bulb of the same type and power.

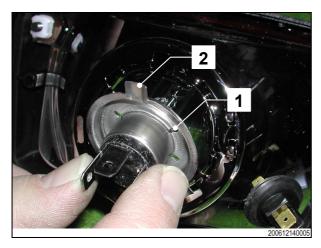
Replacing the dipped light

Remove the guard (1).



Press the end of the bracket (1) to remove it.

Replacing the front bulbs



Replace the bulb (1).

Take care that the lug (2) on the mounting is at the top when fitting.

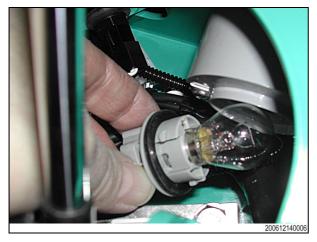
Refit the mounting clamp and slip the protective cover over the casing.



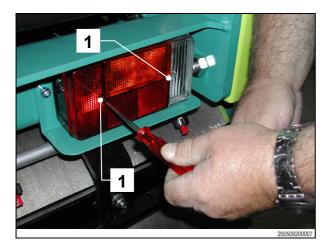
The protective cover must sit firmly on the glass body of the light in order to prevent water ingress.

Replacing the side indicator bulb

Unscrew the bulb and replace it with a new bulb of the same type and power.

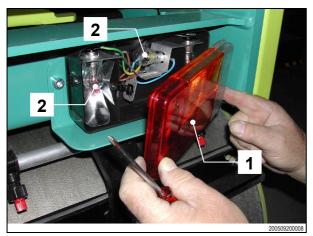


Replacing the rear bulbs



Replacing the rear bulbs

Unscrew the two screws (1).

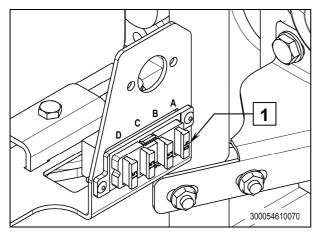


Remove the light glass (1). You can now get to the bulbs (2).



Replace the defective bulb with a new one of the same type and power.

Engine compartment fuses

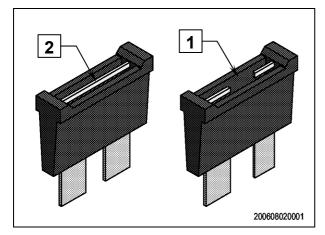


Fuse box in the engine compartment

The fuses (1) are located on the left of the engine on the battery tray.



Before replacing the fuse, you must identify and remove the cause of the fault.



The fuse numbers are indicated on the fuse box.

Always replace a defective fuse (1) with a functioning fuse (2) of the same amperage (according to the label or color of the fuse).

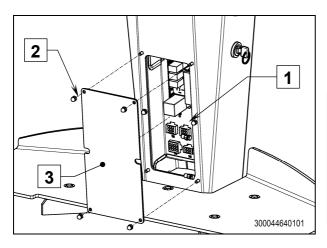
Fuse No.	Power	Fuse-protected circuit
F11 (A or 1)	40 A	Pull-in solenoid
F12 (B or 2)	15 A	Fan for oil cooler, diesel pump, alternator
F13 (C or 3)	15 A	Reserve (15+)
F14 (D or 4)	15 A	Reserve (15+)

Fuses and safety switches must never be shorted.

Short-circuit!

Always disconnect the power supply when working on the electrical system.

Steering column fuses

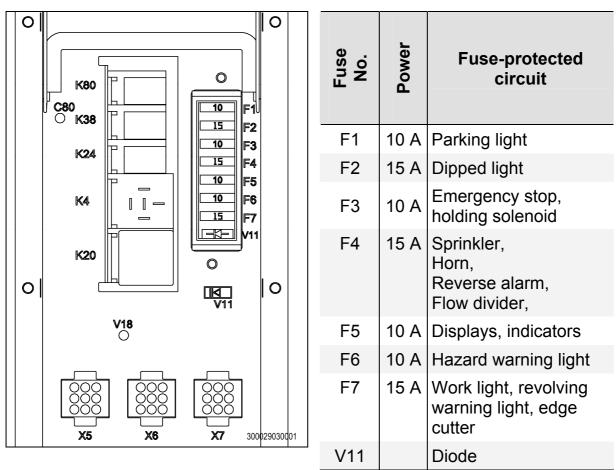


Fuse box (1) in the steering column

Remove the 4 fixing screws (2) and then the cover (3).



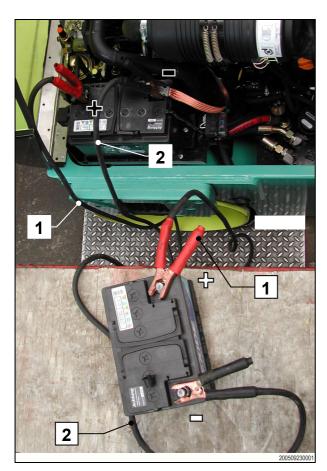
Before replacing the fuse, you must identify and remove the cause of the fault.



Install the diode in the correct direction of passage. The ring must be on the left when viewed from above.

Fuses and safety switches must never be shorted.

Battery



Starting with an external battery

Connect the red cable (1) to the (+) terminals of both batteries.

Connect one end of the green or black cable **(2)** to the (-) terminal of the helper battery.

Connect the other end of the green or black cable to a ground point on the roller.

Activate the starter and allow the engine to run.

Wait until the engine is idling smoothly and then disconnect the cable.

Charging the battery using a battery charger:

Disconnect the battery. Observe the battery charger manufacturer's manual.

Start with the (+) terminal when reconnecting the battery.



The battery poles and terminals must be clean. If they have a (whitish or greenish) layer of sulfur, you must remove and clean them.

Long-term storage

If the machine is not in operation for more than two days, the battery must be turned off at the cut-off switch. This reduces the risk of battery discharge.

If no battery cut-off switch is fitted to your machine, remove the negative battery cable from the battery if a standstill period of more than two weeks is expected.

Notes

Storage:

- Put the operating lever into neutral position.
- Secure the machine from unauthorized start-up and unintentional rolling away.
- Remove the ignition key.

Long-term storage:

Component	Precautions:
Diesel engine	Observe the information in the "Long-term storage" section in the diesel engine manual.
Diesel	Drain.
Battery cut-off switch	If the machine is not in operation for more than two days, the battery must be turned off at the cut-off switch. This reduces the risk of battery discharge.
	If no battery cut-off switch is fitted to your machine, remove the negative battery cable from the battery if a standstill period of more than two weeks is expected.
Battery	Uninstall the battery and clean the outside. Charge the battery once a month during standstill time.
Air filter unit, exhaust pipe	Cover the air filter unit or its intake opening and the exhaust pipe with adhesive tape. This prevents moisture from getting into the engine.
Hydraulic oil tank	Drain the hydraulic oil completely. Fill up the hydraulic oil tank with fresh oil when putting the machine back into operation.

Component	Precautions:
Steering cylinder	Lubricate the bearings of the steering knuckle and the front bearing of the steering cylinder with grease.
	Lubricate the piston rod of the steering cylinder with grease guard.
Tires	Only combined rollers have tires. Relieve the pressure in tires (pneumatic wheels) if the machine is not being used for a prolonged period by relieving the pneumatic wheel axis with a wooden wedge so as to avoid flat spotting damage to the tires.

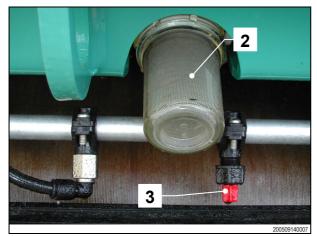
Draining the water tank



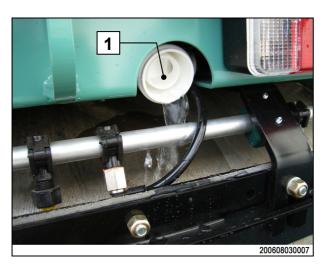
Cleaning accessories

Clean the following parts as required:

• Water tank with filler strainer (1)



- Water filter (2)
- Sprinkler pipes with nozzles (3)



Draining the water tank

Remove the rear water filter (1) and drain off the water.

AV2-2: empty the front and rear water tank.

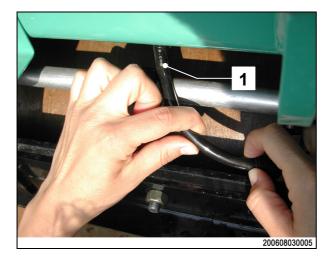


Risk of frost!

In the event of the risk of frost, additionally drain the sprinkler system. See next page.

Winterization, emptying the water tank

The purpose of winterization is to guarantee that cold air temperatures below 0° Celsius (-32 F) cannot damage the sprinkler system.



Draining the rear water tank and the sprinkler system

Release the quick-release sprinkler hose coupling (1) by pressing the black plastic ring against the union.

Now pull the hose off the coupling.



Drain off the water.



AV2-2: empty the front and rear water tank.



Emptying the front water tank

Optionally, to speed up draining and ensure that the tank is completely emptied, you can empty the front water tank separately.

Unscrew the quick-release sprinkler hose clamp (1) by pressing the black plastic ring against the screw connection.

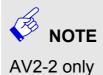
Now pull the hose off the coupling. Drain off the water.

Winterization, emptying the water tank

Switch on the sprinkler and let the water pump run briefly. This pumps the remaining water out of the pipes.



The plastic water filter container (1) can be stored on the machine, in the water tank water filter.

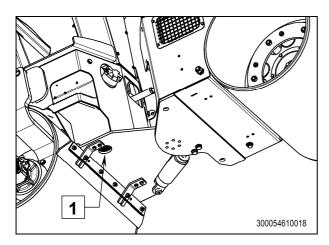




Press the battery cut-off switch if storing for more than two days.

If no battery cut-off switch is fitted to your machine, remove the negative battery cable from the battery if a standstill period of more than two weeks is expected.

Draining diesel



Unscrew the screw (1) under the roller using a square socket wrench (13 mm). You can find this wrench on the ratchet of the socket wrench set.

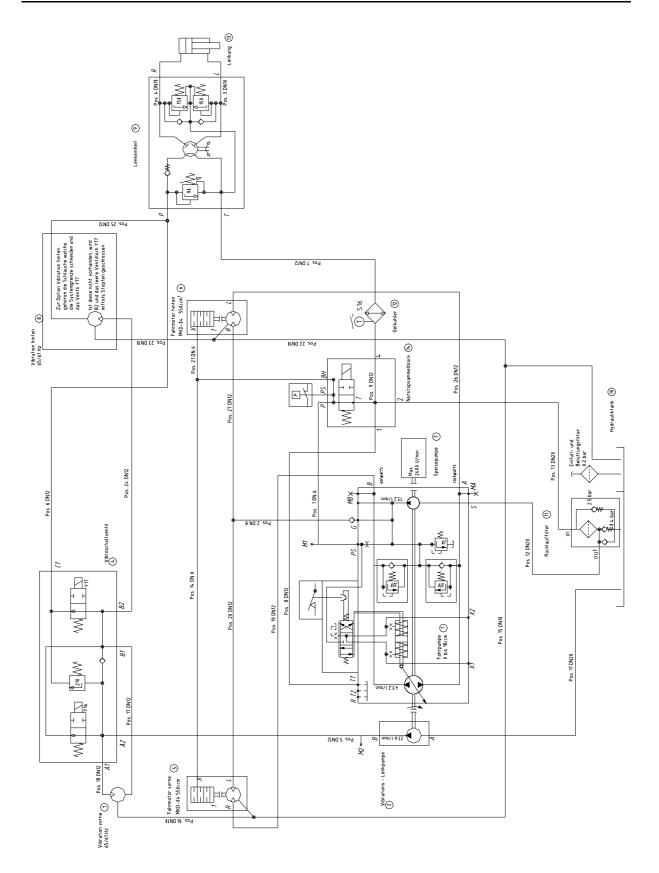
Place a container under the drain tap and let the diesel run out.

Notes

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11 Hydraulics diagram

Hydraulics diagram AV12-AV20



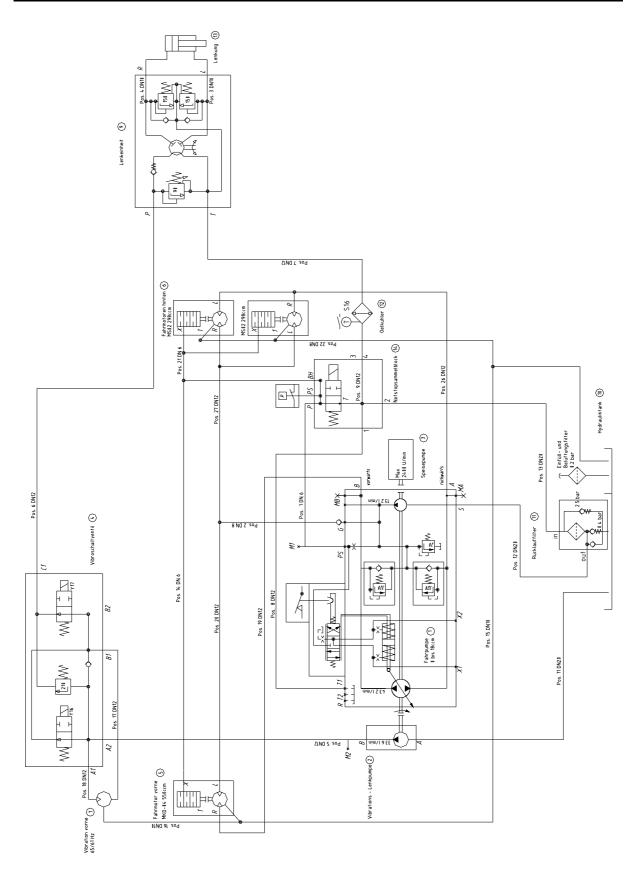
Drawing number: 1-30004749

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AV12 - AV20 hydraulics diagram legend

Element	Description
1	Drive pump
2	Vibration steering pump
3	Feed pump
4	Vibro switch valve
5	Front drive motor
6	Rear drive motor
7	Vibration front
8	Vibration rear
9	Steering unit
10	Hydraulic tank
11	Return filter
12	Oil cooler
13	Steering
14	Emergency stop collector block

Hydraulic diagram AV16K



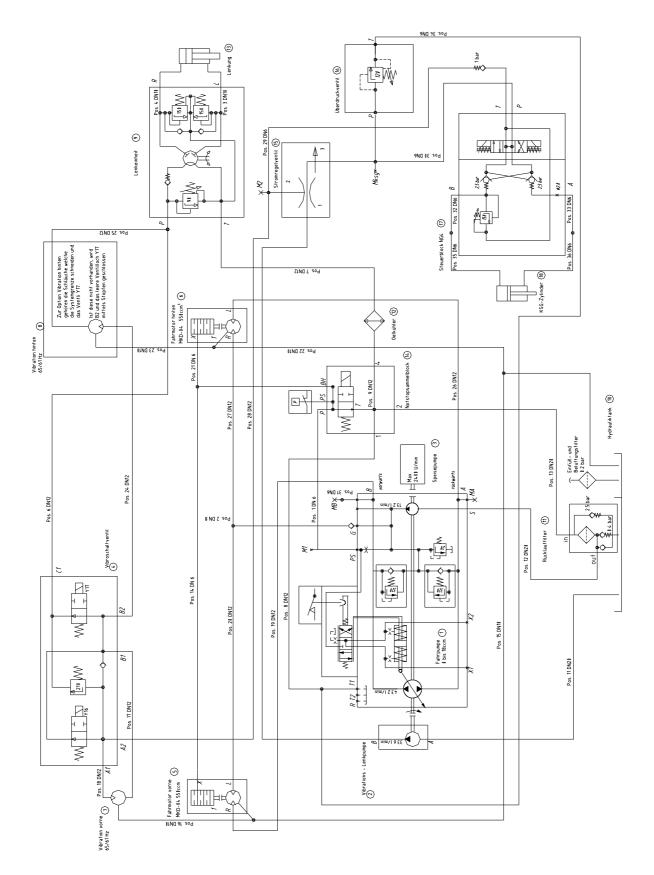
Drawing number: 1-30006041



AV16K hydraulics diagram legend

Element	Description
1	Drive pump
2	Vibration steering pump
3	Feed pump
4	Vibro switch valve
5	Front drive motor
6	Rear drive motor
7	Vibration front
9	Steering unit
10	Hydraulic tank
11	Return filter
12	Oil cooler
13	Steering
14	Emergency stop collector block

AV12-AV20 KSG hydraulics diagram



Drawing number: 1074708

AV12K-AV20 pre-heating hydraulics diagram legend

Element	Description
1	Drive pump
2	Vibration steering pump
3	Feed pump
4	Vibro switch valve
5	Front drive motor
6	Rear drive motor
7	Vibration front
8	Vibration rear
9	Steering unit
10	Hydraulic tank
11	Return filter
12	Oil cooler
13	Steering
14	Emergency stop collector block
15	Flow regulator valve
16	Pressure relief valve
17	Control block
18	Edge cutter cylinder



Notes

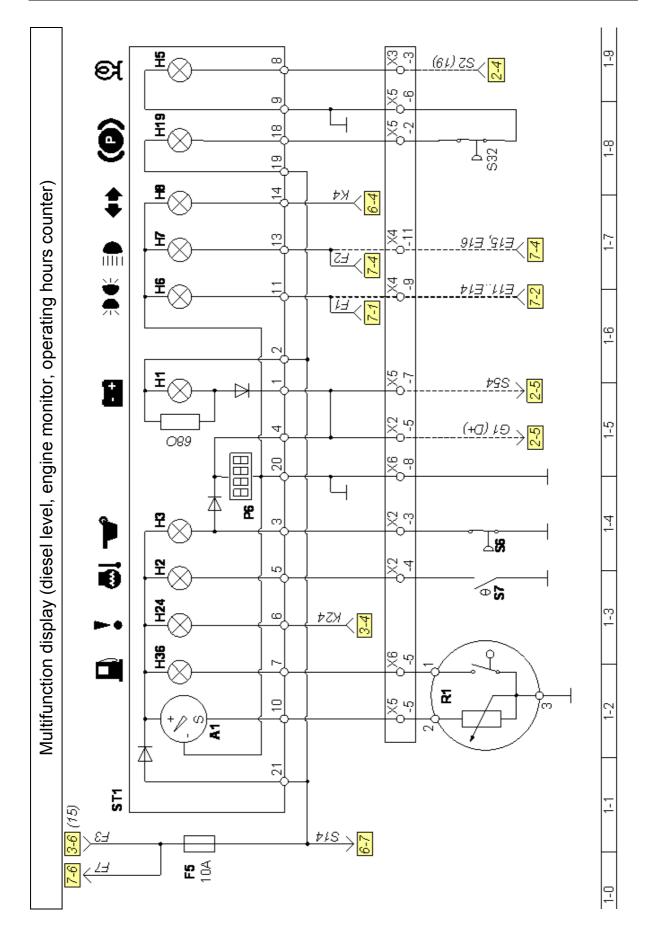
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12 Wiring diagram

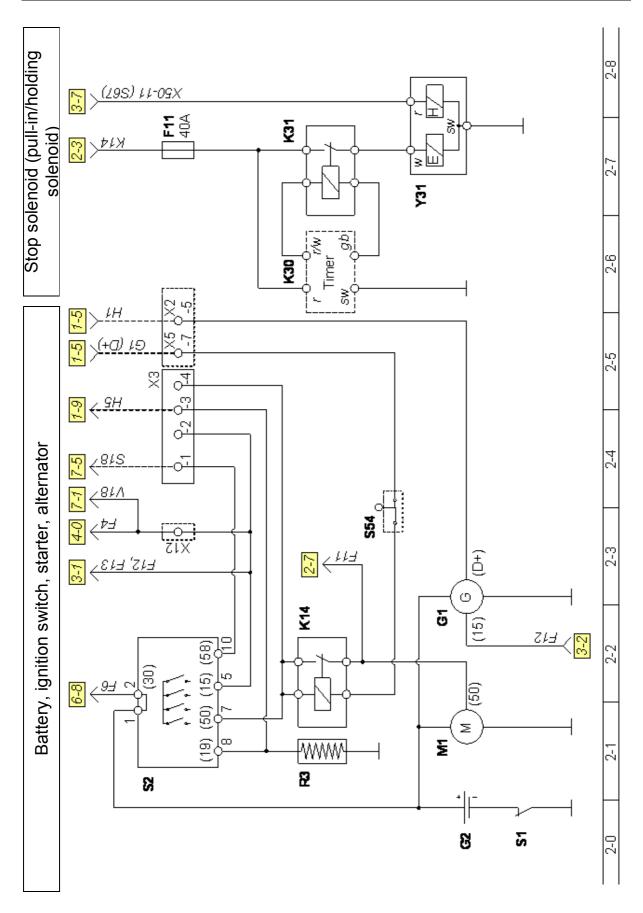
12 Wiring diagram

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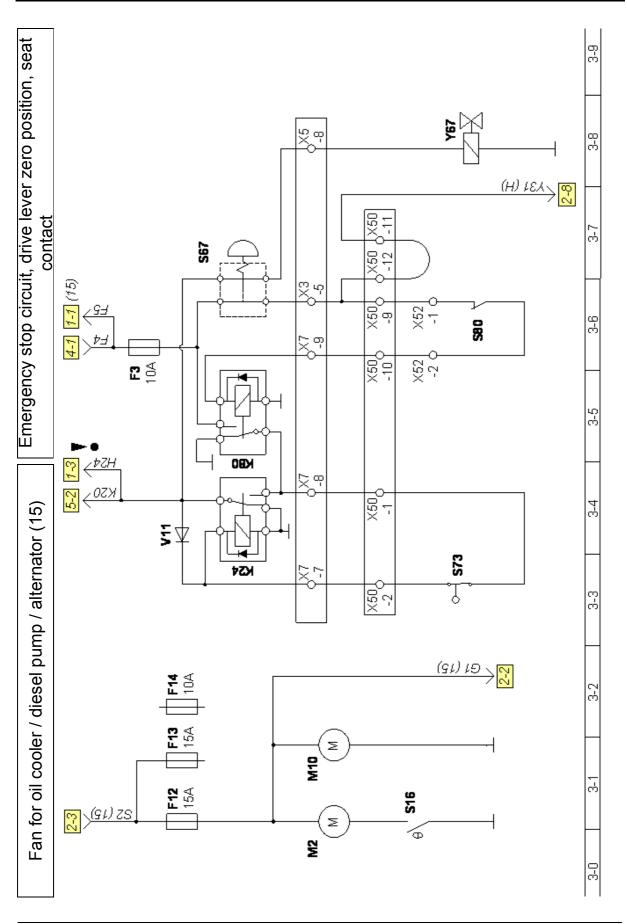
Wiring diagram (multifunction display)



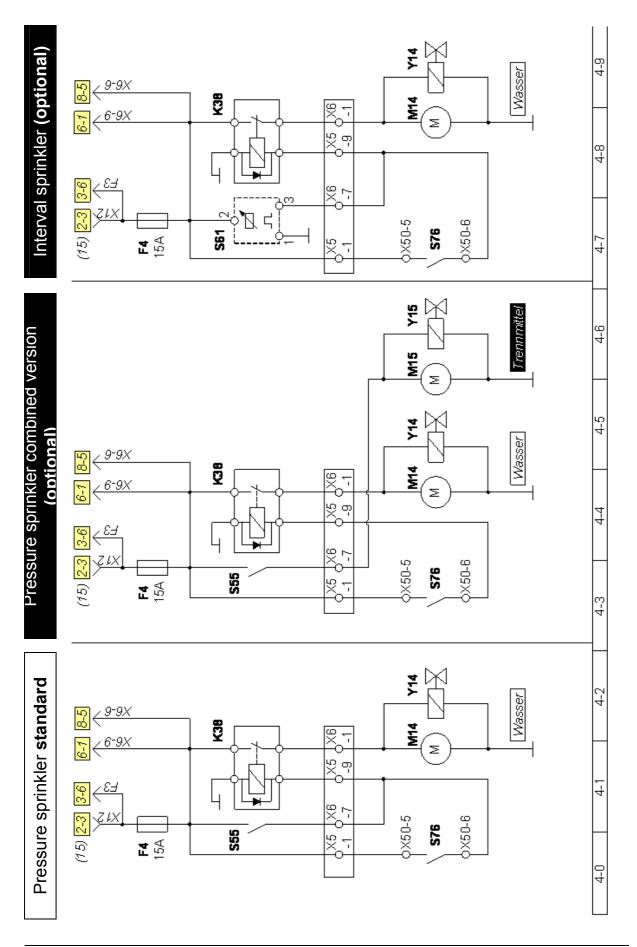
Wiring diagram (engine start/stop)



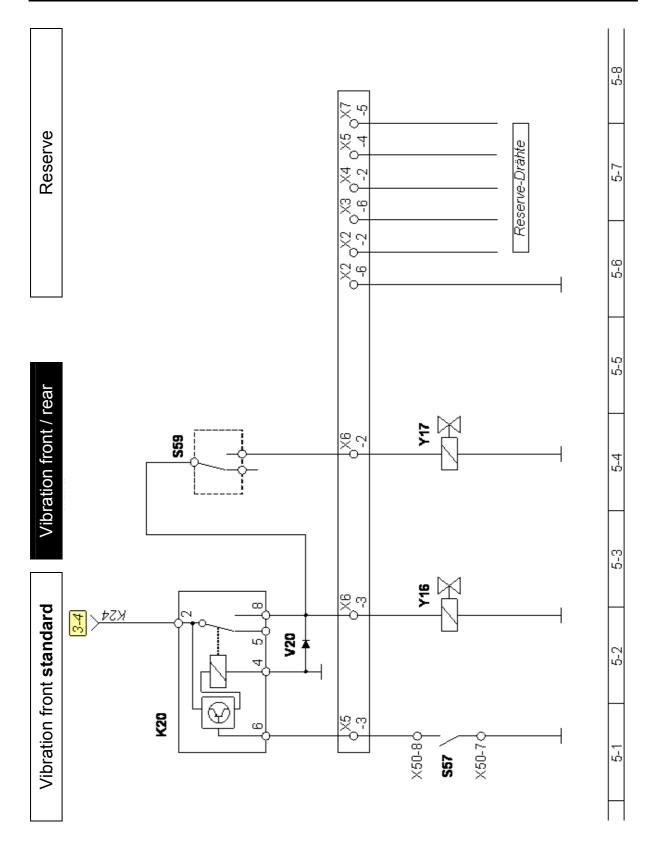
Wiring diagram (emergency stop / oil cooler, diesel pump)



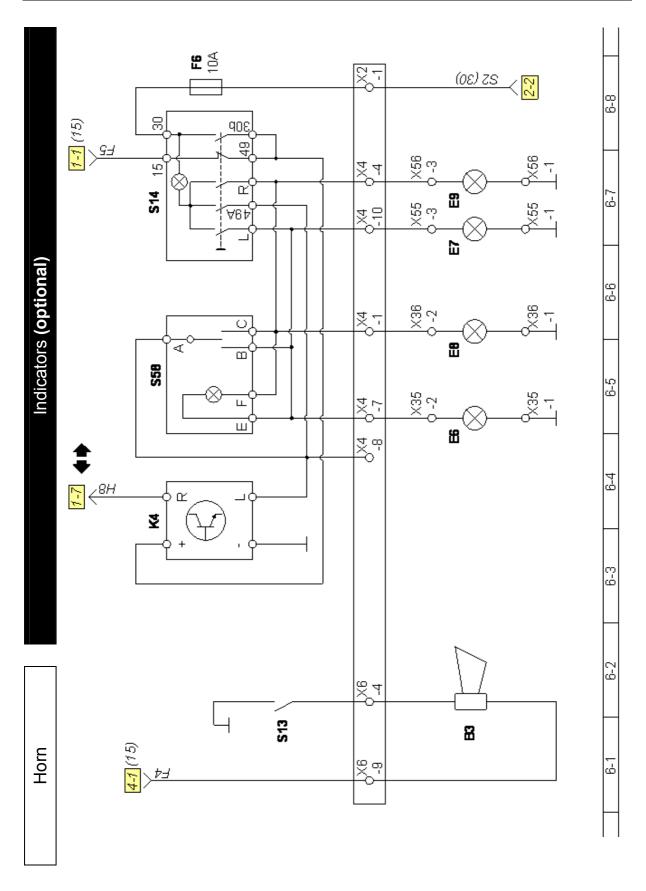
Wiring diagram (sprinkler)



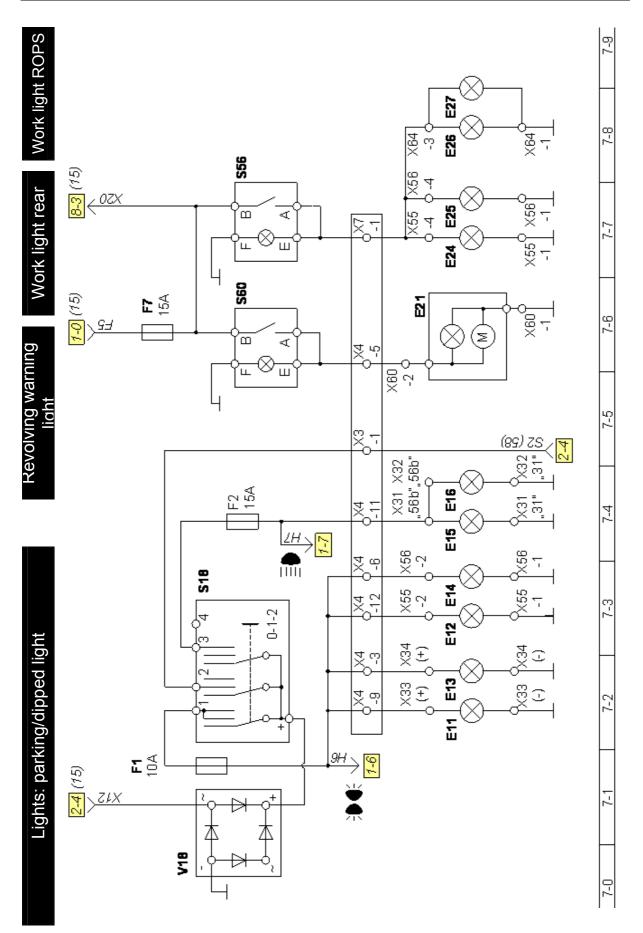
Wiring diagram (vibration)



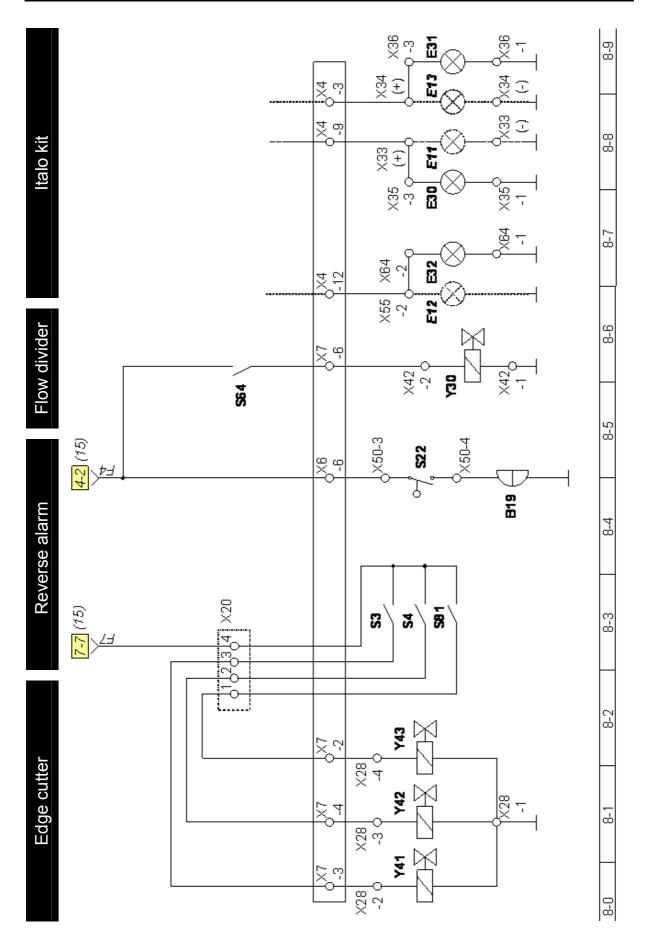
Wiring diagram (horn, indicators)

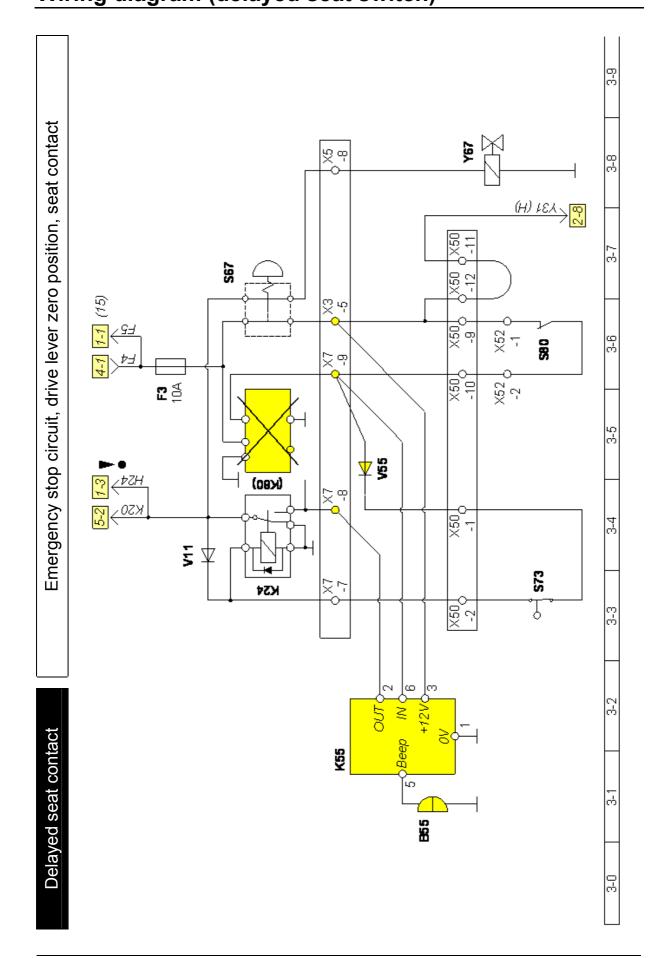


Wiring diagram (lights)



Wiring diagram (options)





12 Wiring diagram Wiring diagram (delayed seat switch)

Element	Description
A1	Fuel display
B3	Horn
B19	Reversing buzzer (*)
B30	Flow divider buzzer (*)
B55	Seat switch seat contact delay buzzer (*)
C80	Capacitor for seat switch
E6	Front left indicator (*)
E7	Rear left indicator (*)
E8	Front right indicator (*)
E9	Rear right indicator (*)
E11	Front left parking light (*)
E12	Rear left parking light (*)
E13	Front right parking light (*)
E14	Rear right parking light (*)
E15	Front left dipped light (*)
E16	Front right dipped light (*)
E21	Revolving warning light (*)
E24	Rear left work light (*)
E25	Rear right work light (*)
E26	Work headlight, left on ROPS (*)
E27	Work headlight, right on ROPS (*)
E30	Front left position light (*)
E31	Front right position light (*)
E32	Number plate light, rear (*)
F1	Parking light fuse
F2	Dipped light fuse
F3	Fuse, emergency stop, holding solenoid
F4	Fuse, sprinkler, horn, reverse alarm, flow divider
F5	Fuse, displays, indicators
F6	Fuse, hazard flasher
F7	Fuse, work headlight, revolving warning light, edge cutter
F11	Fuse, pull-in solenoid

Element	Description
F12	Fuse, fan for oil cooler, diesel pump, alternator
F13	Fuse, reserve (15+)
F14	Fuse, reserve
G1	Alternator
G2	Battery
H1	Control lamp, charging control
H2	Control lamp, cooling water temperature
H3	Control lamp, engine oil pressure
H5	Control lamp, pre-heating
H6	Control lamp, parking light
H7	Control lamp, dipped light
H8	Control lamp, indicator
H19	Control lamp, supply pressure (brake pressure)
H24	Control lamp, emergency stop
H36	Control lamp for fuel reserve
K4	Relay, indicator (*)
K14	Relay, starting interlock
K20	Relay, vibration
K24	Relay, emergency stop
K30	Timer relay
K31	Relay, pull-in solenoid
K38	Replay, sprinkler
K55	"Delayed seat switch" timer (*)
K80	Relay, seat contact
M1	Starter motor
M2	Engine, fan for oil cooler
M10	Engine diesel pump
M14	Engine, sprinkler pump
M15	Engine, anti-adhesive pump (*)
P6	Operating hours counter
R1	Sensor, fuel level
R3	Heating coil

Element	Description
S1	Battery cut-off switch (*)
S2	Ignition switch
S3	Switch, edge cutter up (*)
S4	Switch, edge cutter down (*)
S6	Sensor (switch), engine oil pressure
S7	Sensor (switch), cooling water temperature
S13	Switch, horn
S14	Switch, hazard flasher (*)
S16	Sensor (switch), oil temperature
S18	Switch, light (parking/dipped light) (*)
S22	Switch, operating lever reverse position
S32	Sensor (switch), supply pressure (brake pressure)
S54	Switch, drive pump zero position
S55	Switch, continuous sprinkling
S56	Switch, work light (*)
S57	Switch, vibration
S58	Switch, indicator left / right (*)
S59	Switch, vibration selector (*)
S60	Switch, beacon light (*)
S61	Switch, interval sprinkler control (*)
S64	Switch, flow divider (*)
S67	Switch, emergency stop
S73	Switch, operating lever neutral position
S76	Switch, sprinkler (button) / anti-adhesive (*)
S80	Switch, seat contact
S81	Switch, edge cutter sprinkler (*)
ST1	Multifunction display unit
V11	Diode, emergency stop (self-latching, emergency stop relay)
V18	Diodes, lock diode, parking position/free-running diode, supply (15+)
V20	Diode, free-running diode, vibration valve
V30	Diode, free-running diode to flow divider (*)

Element	Description		
V41	Diode, free-running diode to edge cutter valve (*)		
V42	Diode, free-running diode to edge cutter valve (*)		
V43	Diode, free-running diode to edge cutter valve (*)		
V55	Diode, lock diode "delayed seat switch" (*)		
X2X7	Connector on relay panel		
X12	Connector, relay panel supply connection		
X20	Connector, edge cutter switch connection		
X28	Connector, edge cutter diode connection		
X40	Connector, edge cutter valve connection		
X42	Connector, flow divider valve connection (on AV2 only)		
X50	Connector, operating lever console connection		
X52	Connector, seat contact connection		
Y14	Valve, sprinkler (**)		
Y15	Valve, anti-adhesive (**)		
Y16	Valve, front vibration		
Y17	Valve, rear vibration (*)		
Y30	Valve, flow divider (*) (only for AV2-2)		
Y31	Stop solenoid; (stop solenoid; pull-in and holding solenoid)		
Y41	Valve, edge cutter up (*)		
Y42	Valve, edge cutter down (*)		
Y43	Valve, edge cutter sprinkler (*)		
Y67	Valve, emergency stop (service brake)		

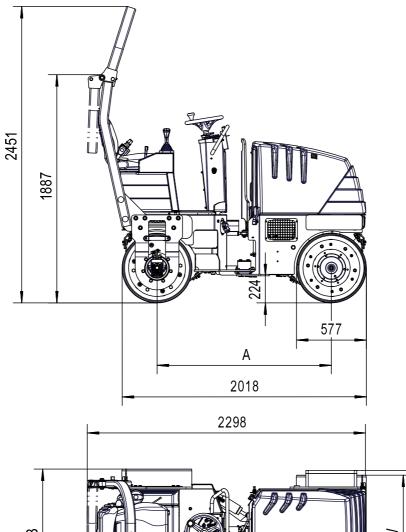
(*) Optional (**) Not available

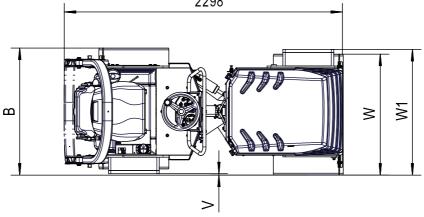
Notes

Notes

13 Specifications

Dimensions





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	AV12-2	AV16-2	AV16-2K	AV20-2
Α	1440	1440	1440	1440
В	860	940	940	1040
W	820	900	900	1000
W1	860	940	940	1040
V	47	43	-	43

Specifications AV1-2

	AV12-2	AV16-2	AV16-2K	AV20-2
Service weight according to CECE (kg)	1530	1610	1545	1710
Static linear load (kg / cm)	9.3	8.9	8.9	8.6
Wheel load (kg)	-	-	196	-
Outside turning radius / inside (mm)	2990 / 2170	3030 / 2130	3030 / 2130	3080 / 2080
Amplitude (mm)	0.5	0.5	0.5	0.45
Centrifugal force per roller drum (kN)	13	13	13	13
Centrifugal force per cm (N / cm)	195	178	178	160
Max. gradient in % with / without vibration (N / cm)	30/40	30/40	30/40	25/35
Drive	YANMAR 3TNV76 / Euromot 2 – EPA 4			
Output to DIN 6270 B	1.) 13.2 kW / 18 PS 2.) 14.9 kW / 20.3 PS			
Working speed	1.) 2100 1/min 2.) 2400 1/min			
Driving speed	0-8 km / h			
Steering angle / pivoting	± 31°/±5°			
Vibration frequency	1.) 58 Hz 2.) 66 Hz			

Fill levels:	
Water tank	951
Hydraulic oil tank	251
Anti-adhesive tank	91
Fuel oil tank	261

Notes
